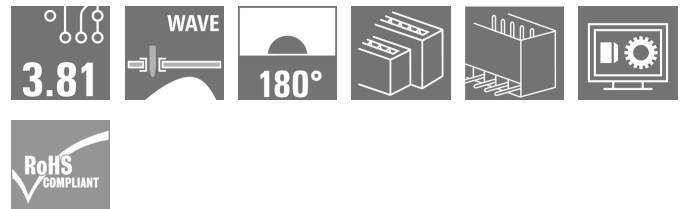
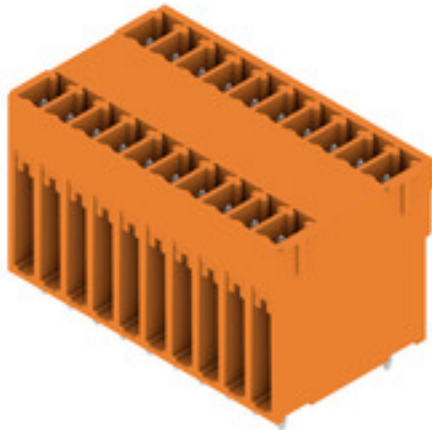


**SCD 3.81/20/180G 3.2SN OR BX****Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

[www.weidmueller.com](http://www.weidmueller.com)**Product image**

Two-tier SCD pin header for wave soldering.

- It allows you to use two interfaces on only one surface and with only one step in the work flow.
- Outlet direction: 180° (standing).
- Connections at the same level and with access that is flush over the front board.
- Space for labelling and coding
- Packed in cardboard box.

Weidmüller's 3.81-mm-pitch (0.15 inch) plug-in connectors are compatible with the layouts of standard connectors and offer space for labelling and coding.

**General ordering data**

Version	PCB plug-in connector, male header, closed side, THT solder connection, 3.81 mm, Number of poles: 20, 180°, Solder pin length (l): 3.2 mm, tinned, orange, Box
Order No.	<a href="#">1030020000</a>
Type	SCD 3.81/20/180G 3.2SN OR BX
GTIN (EAN)	4032248759125
Qty.	28 pc(s).
Product data	IEC: 320 V / 17.5 A UL: 300 V / 10 A
Packaging	Box

Creation date May 25, 2024 3:54:09 AM CEST

## SCD 3.81/20/180G 3.2SN OR BX

Weidmüller Interface GmbH &amp; Co. KG

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## Technical data

## Dimensions and weights

Depth	22.7 mm	Depth (inches)	0.894 inch
Height	25.1 mm	Height (inches)	0.988 inch
Height of lowest version	21.9 mm	Width	39.49 mm
Width (inches)	1.555 inch	Net weight	14.51 g

## System specifications

Product family	OMNIMATE Signal - series BC/SC 3.81	Type of connection	Board connection
Mounting onto the PCB	THT solder connection	Pitch in mm (P)	3.81 mm
Pitch in inches (P)	0.15 "	Outgoing elbow	180°
Number of poles	20	Number of solder pins per pole	1
Solder pin length (l)	3.2 mm	Solder pin length tolerance	+0,02 / -0.2 mm
Solder pin dimensions	d = 1.0 mm, Octagonal	Solder pin dimensions = d tolerance	0 / -0,03 mm
Solder eyelet hole diameter (D)	1.2 mm	Solder eyelet hole diameter tolerance (D)	+ 0,1 mm
L1 in mm	34.29 mm	L1 in inches	1.35 "
Number of rows	2	Pin series quantity	2
Touch-safe protection acc. to DIN VDE 57 106	finger-safe unplugged/ back-of-hand-safe plugged	Touch-safe protection acc. to DIN VDE 0470	IP20 plugged/ IP10 unplugged
Volume resistance	≤5 mΩ	Can be coded	Yes
Plugging force/pole, max.	8 N	Pulling force/pole, max.	5.5 N

## Material data

Insulating material	PA GF	Colour	orange
Colour chart (similar)	RAL 2000	Insulating material group	II
Comparative Tracking Index (CTI)	≥ 550	UL 94 flammability rating	V-0
Contact material	Cu-alloy	Contact surface	tinned
Storage temperature, min.	-40 °C	Storage temperature, max.	70 °C
Operating temperature, min.	-50 °C	Operating temperature, max.	120 °C
Temperature range, installation, min.	-25 °C	Temperature range, installation, max.	120 °C

## Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. number of poles (Tu=20°C)	17.5 A
Rated current, min. number of poles (Tu=40°C)	17 A	Rated voltage for surge voltage class / pollution degree II/2	320 V
Rated voltage for surge voltage class / pollution degree III/2	160 V	Rated voltage for surge voltage class / pollution degree III/3	160 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV	Short-time withstand current resistance	3 x 1s with 76 A

## Rated data acc. to CSA

Rated voltage (Use group B / CSA)	300 V	Rated current (Use group B / CSA)	11 A
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## SCD 3.81/20/180G 3.2SN OR BX

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## Technical data

## Rated data acc. to UL 1059

Institute (cURus)



Certificate No. (cURus)

E60693

Rated voltage (Use group B / UL 1059) 300 V

Rated voltage (Use group D / UL 1059) 300 V

Rated current (Use group B / UL 1059) 10 A

Rated current (Use group D / UL 1059) 10 A

Reference to approval values

Specifications are maximum values, details - see approval certificate.

## Packing

Packaging	Box	VPE length	25 mm
VPE width	250 mm	VPE height	260 mm

## Classifications

ETIM 6.0	EC002637	ETIM 7.0	EC002637
ETIM 8.0	EC002637	ETIM 9.0	EC002637
ECLASS 9.0	27-44-04-02	ECLASS 9.1	27-44-04-02
ECLASS 10.0	27-44-04-02	ECLASS 11.0	27-46-02-01
ECLASS 12.0	27-46-02-01	ECLASS 13.0	27-46-02-01

## Important note

IPC conformity

Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.

Notes

- Additional variants on request
- Rated current related to rated cross-section & min. No. of poles.
- Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.
- P on drawing = pitch
- In accordance with IEC 61984, OMNIMATE-connectors are connectors without breaking capacity (COC). During designated use, connectors are not allowed to be engaged or disengaged when live or under load
- Long term storage of the product with average temperature of 50 °C and maximum humidity 70%, 36 months

## Approvals

Approvals



ROHS	Conform
UL File Number Search	UL Website
Certificate No. (cURus)	E60693

**SCD 3.81/20/180G 3.2SN OR BX****Weidmüller Interface GmbH & Co. KG**

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Germany

[www.weidmueller.com](http://www.weidmueller.com)**Technical data****Downloads**Approval/Certificate/Document of Con-  
formity[Declaration of the Manufacturer](#)

Engineering Data

[CAD data – STEP](#)

Product Change Notification

[Change of packaging - DE](#)[Change of packaging - EN](#)

Catalogues

[Catalogues in PDF-format](#)

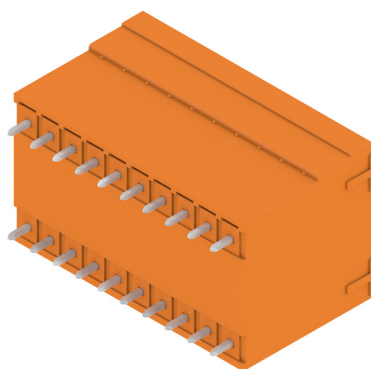
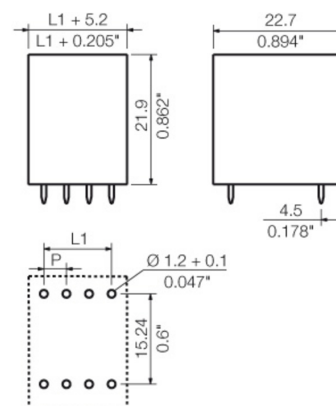
Brochures

[FL DRIVES EN](#)[MB DEVICE MANUF. EN](#)[FL DRIVES DE](#)[FL BUILDING SAFETY EN](#)[FL APPL LED LIGHTING EN](#)[FL INDUSTR.CONTROLS EN](#)[FL MACHINE SAFETY EN](#)[FL HEATING ELECTR EN](#)[FL APPL INVERTER EN](#)[FL\\_BASE\\_STATION\\_EN](#)[FL ELEVATOR EN](#)[FL POWER SUPPLY EN](#)[FL 72H SAMPLE SER EN](#)[PO OMNIMATE EN](#)[PO OMNIMATE EN](#)

**SCD 3.81/20/180G 3.2SN OR BX**

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**Drawings****Product image****Dimensional drawing**

**SCD 3.81/20/180G 3.2SN OR BX****Weidmüller Interface GmbH & Co. KG**

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[www.weidmueller.com](http://www.weidmueller.com)**Accessories****Coding elements****Only connects what is supposed to be connected:  
the right connection at the right place.**

Coding elements and locking devices clearly assign connecting elements during the manufacturing process and operation

The coding elements and locking devices are inserted prior to assembly or during the cable assembly phase. The Weidmüller alternative: configure online using the variant configurator to precode prior to delivery.

Incorrect assembly on the circuit board and incorrect plugging of connecting elements is no longer possible. The advantage: no troubleshooting during manufacture and no operational errors by the user.

**General ordering data**

Type	SC-SMT 3.81 KO GY BX	Version	Product data	Packaging
Order No.	<a href="#">1968900000</a>	PCB plug-in connector, Accessories, Coding element, grey, Number of		Box
GTIN (EAN)	4032248772865	poles: 6		
Qty.	100 pc(s).			

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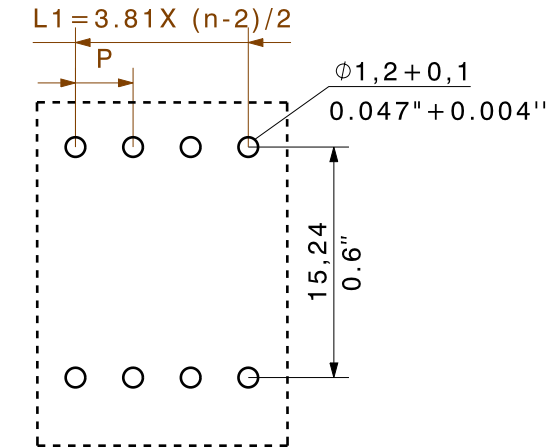
Dimensions without tolerances are no check dimensions

SCD 3.81/.../180F 3.2...

The English version is binding

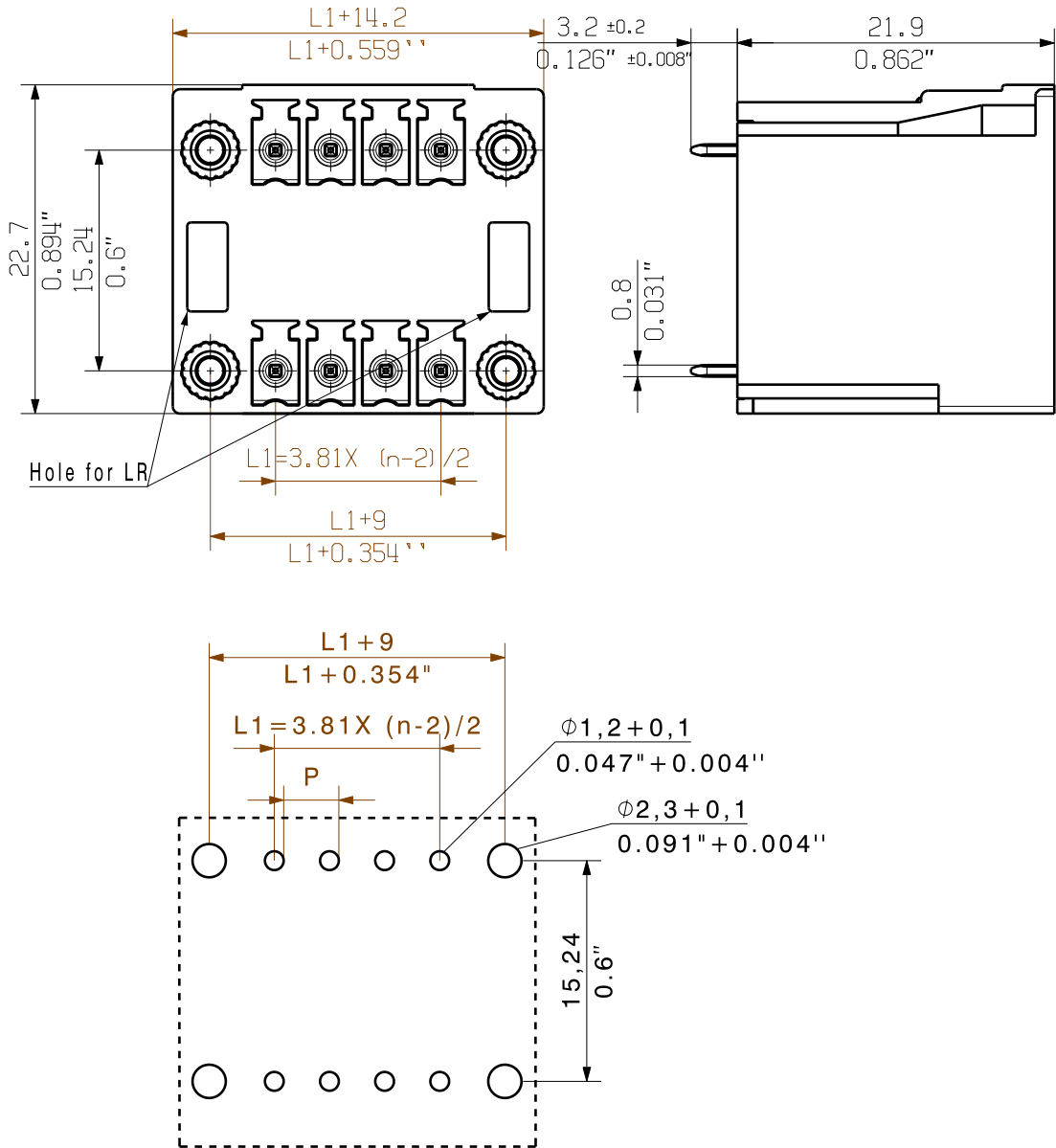
04

SCD 3.81/.../180G 3.2...



For the mounting of PCBs, it should be noted that the rated data stated here relates only to the PCB components alone. The necessary creepage and clearance paths must be observed in connection with the respective applicant in accordance to IEC 664 / VDE 0110. The current-carrying capacity and pitch tolerance is to be determined according to DIN IEC 326 part 3 very fine.

Weidmüller PCB components are tested to the DIN EN 61984 standard, and are valid for its field of application. Provided that the components are used to the intended purpose, all requirements with respect to the occurring of electrical, mechanical, thermic and corrosive stress will be satisfied.

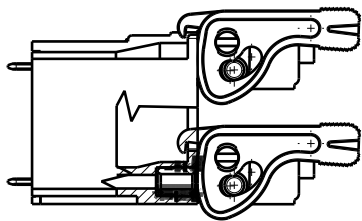


NOTE:

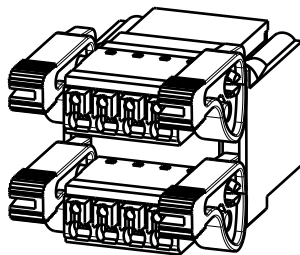
n=NO OF POLES  
P=PITCH

KUNDENZEICHNUNG  
CUSTOMER DRAWING

SCD 3.81/.../180F 3.2...  
WITH  
BCF 3.81/.../180 LR



SCD 3.81/.../180F 3.2...  
WITH  
BCF 3.81/.../180 LR  
M 1/1



16	57.15	2.250
15	53.34	2.100
14	49.53	1.950
13	45.72	1.800
12	41.91	1.650
11	38.10	1.500
10	34.29	1.350
9	30.48	1.200
8	26.67	1.050
7	22.86	0.900
6	19.05	0.750
5	15.24	0.600
4	11.43	0.450
3	7.62	0.300
2	3.81	0.150
n	L1 [mm]	L1 [inch]

GENERAL TOLERANCE: DIN ISO 2768-m		99958/4 06.03.18 MA_J		01		Cat.no.: .	
RoHS COMPLIANT		Max. nos.		Modification		Weidmüller	
Scale: 5/1		Supersedes: .		Date		Name	
				Drawn		GE_G	
				Responsible		MA_J	
				Checked		14.03.2018 ZHOU_N	
				Approved		XU_S	
				Product file: SCD 3.81			
				7079			

SCD... 3.81/.../180...  
THR-LOETANSCHLUSS STIFTSLEISTE  
THR SOLDER CONNECTION PIN HEADER

## Recommended wave soldering profiles

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Fax: +49 5231 14-292083  
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### Single Wave:



### Double Wave:



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

We reserve the right to make technical changes.