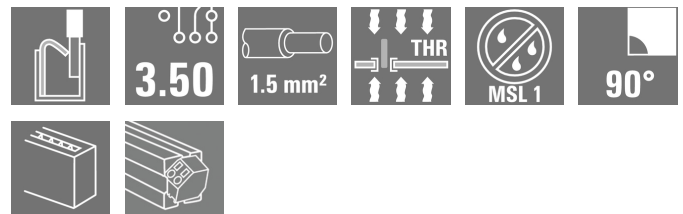


LSF-SMT 3.50/05/90PN 3.5SN BK TU SO**Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com**Your special benefits**

- Cost-effective alternative to RJ45 and M12 connections
- Ethernet-compliant data transmission e.g. for PROFINET applications (Cat. 5, up to 100 Mbps)
- Proven PUSH IN wire connection
- Suitable for THT (LMF) and THR (LSF-SMT)soldering process
- Suitable for data transmission according to ISO / IEC 11801-1; DIN EN 50173-1 (VDE 0800-173-1) and ANSI/TIA-568-B.2-10
- Wide range of applications for all IIoT devices

General ordering data

Version	Printed circuit board terminals, 3.50 mm, Number of poles: 4, 90°, Solder pin length (l): 3.5 mm, tinned, black, PUSH IN with actuator, Clamping range, max. : 1.5 mm², Tube
Order No.	2639520000
Type	LSF-SMT 3.50/05/90PN 3.5SN BK TU SO
GTIN (EAN)	4050118657289
Qty.	30 pc(s).
Product data	IEC: 320 V / 17.5 A / 0.2 - 1.5 mm² UL: 300 V / 12 A / AWG 28 - AWG 14
Packaging	Tube

Creation date June 4, 2024 2:07:05 PM CEST

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Technical data

Dimensions and weights

Depth	14.75 mm	Depth (inches)	0.581 inch
Height	12 mm	Height (inches)	0.472 inch
Height of lowest version	8.5 mm	Net weight	3.433 g

Temperatures

Continuous operating temp., max.	120 °C
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System specifications

Category	Cat. 5
Mounting onto the PCB	THT/THR solder connection
Number of poles	4
Number of solder pins per pole	2
Performance-Category	Cat. 5
Pitch in inches (P)	0.138 "
Pitch in mm (P)	3.5 mm
Product family	OMNIMATE Signal - series LSF
Protection degree	IP20
Side termination, characteristic	closed side
Solder eyelet hole diameter (D)	1.1 mm
Solder eyelet hole diameter tolerance (D)+ 0,1 mm	
Solder pin dimensions	0.35 x 0.8 mm
Solder pin dimensions = d tolerance	Lower tolerance with prefix (reveals minimum) -0.1
	Upper tolerance with prefix (reveals maximum) 0
	Tolerance, unit mm
Solder pin length (l)	3.5 mm
Solder pin length tolerance	0 / -0.3 mm
Solder pin length tolerance	Lower tolerance with prefix (reveals minimum) -0.3
	Upper tolerance with prefix (reveals maximum) 0
	Tolerance, unit mm
Soldering process	Reflow soldering, Manual soldering, Wave soldering

Electrical properties

Volume resistance	1.60 mΩ
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Material data

Insulating material	LCP GF	Colour	black
Colour chart (similar)	RAL 9011	Insulating material group	IIIa
Comparative Tracking Index (CTI)	≥ 175	Moisture Level (MSL)	1
UL 94 flammability rating	V-0	Contact material	Cu-alloy
Contact surface	tinned	Layer structure of solder connection	4...6 µm Sn matt
Storage temperature, min.	-40 °C	Storage temperature, max.	70 °C
Operating temperature, min.	-50 °C	Operating temperature, max.	120 °C
Temperature range, installation, min.	-30 °C	Temperature range, installation, max.	120 °C

Conductors suitable for connection

Clamping range, min.	0.13 mm ²
Clamping range, max.	1.5 mm ²
Wire connection cross section AWG, min.	AWG 28

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Wire connection cross section AWG, max.	AWG 14		
Solid, min. H05(07) V-U	0.2 mm ²		
Solid, max. H05(07) V-U	1.5 mm ²		
Flexible, min. H05(07) V-K	0.2 mm ²		
Flexible, max. H05(07) V-K	1.5 mm ²		
w. plastic collar ferrule, DIN 46228 pt 4, min.	0.25 mm ²		
w. plastic collar ferrule, DIN 46228 pt 4, max.	0.75 mm ²		
w. wire end ferrule, DIN 46228 pt 1, min.	0.25 mm ²		
w. wire end ferrule, DIN 46228 pt 1, max.	1.5 mm ²		
Clampable conductor	Cross-section for conductor connection	Type	fine-wired
		nominal	0.25 mm ²
	wire end ferrule	Stripping length	nominal 10 mm
		Recommended wire-end ferrule	H0.25/12 HBL
	Cross-section for conductor connection	Type	fine-wired
		nominal	0.34 mm ²
	wire end ferrule	Stripping length	nominal 10 mm
		Recommended wire-end ferrule	H0.34/12 TK
	Cross-section for conductor connection	Type	fine-wired
		nominal	0.5 mm ²
	wire end ferrule	Stripping length	nominal 10 mm
		Recommended wire-end ferrule	H0.5/14 OR
	Cross-section for conductor connection	Type	fine-wired
		nominal	0.75 mm ²
	wire end ferrule	Stripping length	nominal 10 mm
		Recommended wire-end ferrule	H0.75/14T HBL
Reference text	Length of ferrules is to be chosen depending on the product and the rated voltage., The outside diameter of the plastic collar should not be larger than the pitch (P)		

Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. number of poles (Tu=20°C)	17.5 A
Rated current, max. number of poles (Tu=20°C)	16 A	Rated current, min. number of poles (Tu=40°C)	17.5 A
Rated current, max. number of poles (Tu=40°C)	14 A	Rated voltage for surge voltage class / pollution degree II/2	320 V
Rated voltage for surge voltage class / pollution degree III/2	160 V	Rated voltage for surge voltage class / pollution degree III/3	160 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV	Short-time withstand current resistance	3 x 1s with 80 A

Rated data acc. to CSA

Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V
Rated current (Use group B / CSA)	10 A	Rated current (Use group D / CSA)	10 A
Wire cross-section, AWG, min.	AWG 28	Wire cross-section, AWG, max.	AWG 14

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Technical data

Rated data acc. to UL 1059

Institute (cURus)



Certificate No. (cURus)

E60693

Rated voltage (Use group B / UL 1059) 300 V

Rated voltage (Use group D / UL 1059) 300 V

Rated current (Use group B / UL 1059) 12 A

Rated current (Use group D / UL 1059) 10 A

Wire cross-section, AWG, min. AWG 28

Wire cross-section, AWG, max. AWG 14

Reference to approval values
Specifications are maximum values, details - see approval certificate.

Packing

Packaging	Tube	VPE length	557 mm
VPE width	21 mm	VPE height	15 mm

Type tests

Test: Durability of markings	Test	mark of origin, type identification, pitch, durability
	Evaluation	available
	Test	approval marking UL
	Evaluation	on packaging label
Test: Clampable cross section	Standard	DIN EN 60999-1 section 7 and 9.1 / 12.00, DIN EN 60947-1 section 8.2.4.5.1 / 12.02
	Conductor type	Type of conductor and solid 0.14 mm ² conductor cross-section
		Type of conductor and stranded 0.14 mm ² conductor cross-section
		Type of conductor and solid 1.5 mm ² conductor cross-section
		Type of conductor and stranded 1.5 mm ² conductor cross-section
		Type of conductor and AWG 24/1 conductor cross-section
		Type of conductor and AWG 24/19 conductor cross-section
		Type of conductor and AWG 16/1 conductor cross-section
		Type of conductor and AWG 16/19 conductor cross-section
	Evaluation	passed

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Test for damage to and accidental loosening of conductors	Standard	DIN EN 60999-1 section 9.4 / 12.00
	Requirement	0.2 kg
	Conductor type	Type of conductor and AWG 24/1 conductor cross-section
		Type of conductor and AWG 24/19 conductor cross-section
	Evaluation	passed
	Requirement	0.3 kg
	Conductor type	Type of conductor and stranded 0.25 mm ² conductor cross-section
		Type of conductor and solid 0.5 mm ² conductor cross-section
	Evaluation	passed
	Requirement	0.4 kg
Pull-out test	Conductor type	Type of conductor and solid 1.5 mm ² conductor cross-section
		Type of conductor and stranded 1.5 mm ² conductor cross-section
	Conductor type	Type of conductor and AWG 16/1 conductor cross-section
		Type of conductor and AWG 16/19 conductor cross-section
	Evaluation	passed
	Standard	DIN EN 60999-1 section 9.5 / 12.00
	Requirement	≥10 N
	Conductor type	Type of conductor and AWG 24/1 conductor cross-section
		Type of conductor and AWG 24/19 conductor cross-section
	Evaluation	passed
	Conductor type	Type of conductor and stranded 0.25 mm ² conductor cross-section
		Type of conductor and H05V-U0.5 conductor cross-section
	Evaluation	passed
	Requirement	≥20 N
	Conductor type	Type of conductor and H07V-U1.5 conductor cross-section
		Type of conductor and H07V-K1.5 conductor cross-section
	Conductor type	Type of conductor and AWG 16/1 conductor cross-section
		Type of conductor and AWG 16/19 conductor cross-section
	Evaluation	passed
	Requirement	≥40 N

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Technical data

Classifications

ETIM 6.0	EC002643	ETIM 7.0	EC002643
ETIM 8.0	EC002643	ETIM 9.0	EC002643
ECLASS 9.0	27-44-04-01	ECLASS 9.1	27-44-04-01
ECLASS 10.0	27-44-04-01	ECLASS 11.0	27-46-01-01
ECLASS 12.0	27-46-01-01	ECLASS 13.0	27-46-01-01

Important note

IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.
Notes	<ul style="list-style-type: none"> • Additional push button colours on request • Operating force of slider max. 40 N • Rated current related to rated cross-section & min. No. of poles. • Wire end ferrule with plastic collar to DIN 46228/4 • Wire end ferrule without plastic collar to DIN 46228/1 • P on drawing = pitch • Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards. • Crimping shape "A" for wire end ferrules with PZ 6/5 crimping tool recommended. • Long term storage of the product with average temperature of 50 °C and maximum humidity 70%, 36 months

Approvals

Approvals



UL File Number Search	UL Website
Certificate No. (cURus)	E60693

Downloads

Engineering Data	CAD data – STEP
Product Change Notification	Capacity expansion of LSF-SMT stamping tools Kapazitätserweiterung der Stanzwerkzeuge LSF-SMT
Catalogues	Catalogues in PDF-format

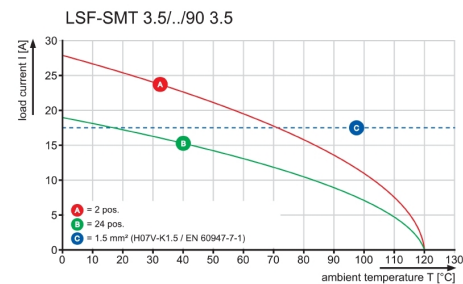
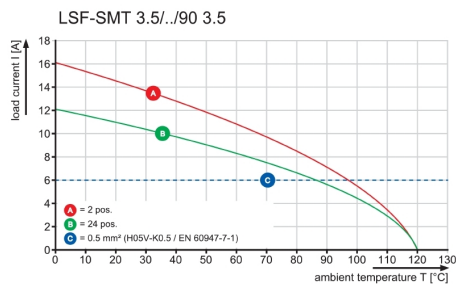
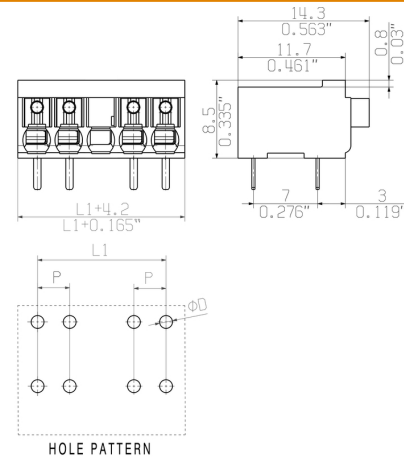
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Drawings

Dimensioned drawing



Recommended wave soldering profiles

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Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

We reserve the right to make technical changes.

Recommended reflow soldering profile

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Reflow soldering profile

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:

- Time for pre heating
- Maximum temperature
- Time above melting point
- Time for cooling
- Maximum heating rate
- Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically $\leq +3\text{K/s}$. In parallel the solder paste is 'activated'. The time above melting point of 217°C the paste gets liquid and components and boards begin to connect. The maximum temperature of 245°C to 254°C should stay between 10 and 40 seconds. In the cooling phase at $\geq -6\text{K/s}$ solder is cured. Board and components cool down while avoiding cold cracks.