

**SCD-THR 3.81/28/90F 3.2SN BK BX****Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

[www.weidmueller.com](http://www.weidmueller.com)**Product image**

High-temperature-resistant two-tier SCD-THR pin header for reflow soldering.

- It allows you to use two interfaces on only one surface and with only one step in the work flow.
- Outlet direction: 90° (recumbent)
- Connections at the same level and with access that is flush over the front board.
- Space for labelling and coding
- Packed in cardboard box.

Weidmüller's 3.81-mm-pitch (0.15 inch) plug-in connectors are compatible with the layouts of standard connectors and offer space for labelling and coding.

**General ordering data**

Version	PCB plug-in connector, male header, Flange, THT/THR solder connection, 3.81 mm, Number of poles: 28, 90°, Solder pin length (l): 3.2 mm, tinned, black, Box
Order No.	<a href="#">1974440000</a>
Type	SCD-THR 3.81/28/90F 3.2SN BK BX
GTIN (EAN)	4032248683819
Qty.	20 pc(s).
Product data	IEC: 320 V / 17.5 A UL: 300 V / 11 A
Packaging	Box

Creation date June 1, 2024 4:24:52 PM CEST

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## Technical data

## Dimensions and weights

Depth	21.9 mm	Depth (inches)	0.862 inch
Height	25.9 mm	Height (inches)	1.02 inch
Height of lowest version	22.7 mm	Width	63.73 mm
Width (inches)	2.509 inch	Net weight	25.43 g

## System specifications

Product family	OMNIMATE Signal - series BC/SC 3.81		
Type of connection	Board connection		
Mounting onto the PCB	THT/THR solder connection		
Pitch in mm (P)	3.81 mm		
Pitch in inches (P)	0.15 "		
Outgoing elbow	90°		
Number of poles	28		
Number of solder pins per pole	1		
Solder pin length (l)	3.2 mm		
Solder pin length tolerance	+0,02 / -0,02 mm		
Solder pin dimensions	d = 1.0 mm, Octagonal		
Solder pin dimensions = d tolerance	0 / -0,03 mm		
Solder eyelet hole diameter (D)	1.3 mm		
Solder eyelet hole diameter tolerance (D)	+ 0,1 mm		
Outside diameter of solder pad	2.1 mm		
Template aperture diameter	1.9 mm		
L1 in mm	49.53 mm		
L1 in inches	1.95 "		
Number of rows	2		
Pin series quantity	2		
Touch-safe protection acc. to DIN VDE 57 106	finger-safe unplugged/ back-of-hand-safe plugged		
Touch-safe protection acc. to DIN VDE 0470	IP20 plugged/ IP10 unplugged		
Volume resistance	≤5 mΩ		
Can be coded	Yes		
Plugging force/pole, max.	8 N		
Pulling force/pole, max.	5.5 N		
Tightening torque	Torque type	Mounting screw, PCB	
	Usage information	Tightening torque	min. 0.1 Nm
			max. 0.15 Nm
		Recommended screw	Part number <a href="#">PTSC KA 2.2X4.5 WN1412</a>

## Material data

Insulating material	LCP GF	Colour	black
Colour chart (similar)	RAL 9011	Insulating material group	IIIa
Comparative Tracking Index (CTI)	≥ 175	Moisture Level (MSL)	1
UL 94 flammability rating	V-0	Contact material	Cu-alloy
Contact surface	tinned	Storage temperature, min.	-40 °C
Storage temperature, max.	70 °C	Operating temperature, min.	-50 °C
Operating temperature, max.	120 °C	Temperature range, installation, min.	-25 °C
Temperature range, installation, max.	120 °C		

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## Technical data

## Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. number of poles (Tu=20°C)	17.5 A
Rated current, max. number of poles (Tu=20°C)	13.9 A	Rated current, min. number of poles (Tu=40°C)	17 A
Rated current, max. number of poles (Tu=40°C)	12.3 A	Rated voltage for surge voltage class / pollution degree II/2	320 V
Rated voltage for surge voltage class / pollution degree III/2	160 V	Rated voltage for surge voltage class / pollution degree III/3	160 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV	Short-time withstand current resistance	3 x 1s with 76 A

## Rated data acc. to CSA

Institute (CSA)		Certificate No. (CSA)	200039-1121690
Rated voltage (Use group B / CSA)	300 V	Rated current (Use group B / CSA)	11 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

## Rated data acc. to UL 1059

Institute (cURus)		Certificate No. (cURus)	E60693
Rated voltage (Use group B / UL 1059)	300 V	Rated voltage (Use group D / UL 1059)	300 V
Rated current (Use group B / UL 1059)	11 A	Rated current (Use group D / UL 1059)	11 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

## Packing

Packaging	Box	VPE length	275 mm
VPE width	136 mm	VPE height	28 mm

## Classifications

ETIM 6.0	EC002637	ETIM 7.0	EC002637
ETIM 8.0	EC002637	ETIM 9.0	EC002637
ECLASS 9.0	27-44-04-02	ECLASS 9.1	27-44-04-02
ECLASS 10.0	27-44-04-02	ECLASS 11.0	27-46-02-01
ECLASS 12.0	27-46-02-01	ECLASS 13.0	27-46-02-01

## Environmental Product Compliance

REACH SVHC	Lead 7439-92-1
SCIP	b33b9da0-c682-4dc7-bd8e-f9d80cce5b55

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**Technical data****Important note**

IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.
Notes	<ul style="list-style-type: none"> <li>• Additional variants on request</li> <li>• Rated current related to rated cross-section &amp; min. No. of poles.</li> <li>• Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.</li> <li>• P on drawing = pitch</li> <li>• In accordance with IEC 61984, OMNIMATE-connectors are connectors without breaking capacity (COC). During designated use, connectors are not allowed to be engaged or disengaged when live or under load</li> <li>• Long term storage of the product with average temperature of 50 °C and maximum humidity 70%, 36 months</li> </ul>

**Approvals**

Approvals

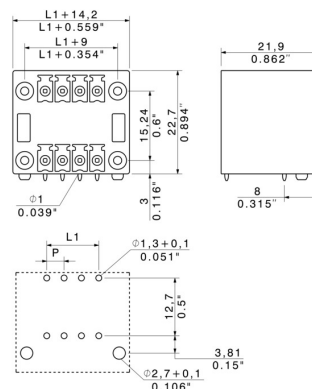
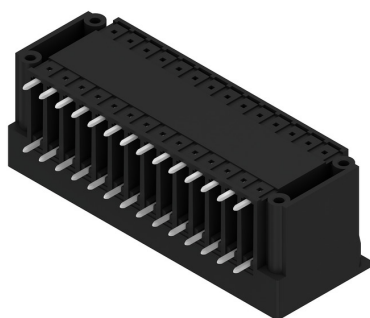


ROHS	Conform
UL File Number Search	UL Website
Certificate No. (cULus)	E60693

**Downloads**

Approval/Certificate/Document of Conformity	<a href="#">Declaration of the Manufacturer</a>
Engineering Data	<a href="#">CAD data – STEP</a>
Catalogues	<a href="#">Catalogues in PDF-format</a>
Brochures	<a href="#">FL DRIVES EN</a> <a href="#">MB DEVICE MANUF. EN</a> <a href="#">FL DRIVES DE</a> <a href="#">FL BUILDING SAFETY EN</a> <a href="#">FL APPL LED LIGHTING EN</a> <a href="#">FL INDUSTR.CONTROLS EN</a> <a href="#">FL MACHINE SAFETY EN</a> <a href="#">FL HEATING ELECTR EN</a> <a href="#">FL APPL INVERTER EN</a> <a href="#">FL BASE STATION EN</a> <a href="#">FL ELEVATOR EN</a> <a href="#">FL POWER SUPPLY EN</a> <a href="#">FL 72H SAMPLE SER EN</a> <a href="#">PO OMNIMATE EN</a> <a href="#">PO OMNIMATE EN</a>
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## Accessories

## Coding elements

**Only connects what is supposed to be connected: the right connection at the right place.**

Coding elements and locking devices clearly assign connecting elements during the manufacturing process and operation

The coding elements and locking devices are inserted prior to assembly or during the cable assembly phase. The Weidmüller alternative: configure online using the variant configurator to precode prior to delivery.

Incorrect assembly on the circuit board and incorrect plugging of connecting elements is no longer possible. The advantage: no troubleshooting during manufacture and no operational errors by the user.

## General ordering data

Type	SC-SMT 3.81 KO BK BX	Version	Product data	Packaging
Order No.	<a href="#">2460700000</a>	PCB plug-in connector, Accessories, Coding element, black		Box
GTIN (EAN)	4050118480023			
Qty.	100 pc(s).			
Type	SC-SMT 3.81 KO WT BX	Version	Product data	Packaging
Order No.	<a href="#">2467670000</a>	PCB plug-in connector, Accessories, Coding element, white		Box
GTIN (EAN)	4050118494693			
Qty.	100 pc(s).			

## Recommended wave soldering profiles

**Weidmüller Interface GmbH & Co. KG**  
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### Single Wave:



### Double Wave:



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

We reserve the right to make technical changes.

## Recommended reflow soldering profile

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## Reflow soldering profile

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:

- Time for pre heating
- Maximum temperature
- Time above melting point
- Time for cooling
- Maximum heating rate
- Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically  $\leq +3\text{K/s}$ . In parallel the solder paste is 'activated'. The time above melting point of 217°C the paste gets liquid and components and boards begin to connect. The maximum temperature of 245°C to 254°C should stay between 10 and 40 seconds. In the cooling phase at  $\geq -6\text{K/s}$  solder is cured. Board and components cool down while avoiding cold cracks.