

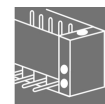
**S2L 3.50/08/180F 3.5SN BK BX****Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com

**Product image**

Straight, double-row pin header available in closed-sided or flange version (open-sided pin headers on request). The male headers with a pin length of 3.5mm are designed for wave soldering and are packed in a box. They can be screwed on to the PCB. The male headers provide space for labelling and can be coded.

**General ordering data**

Version	PCB plug-in connector, male header, Flange, THT solder connection, 3.50 mm, Number of poles: 8, 180°, Solder pin length (l): 3.5 mm, tinned, black, Box
Order No.	<a href="#">1729600000</a>
Type	S2L 3.50/08/180F 3.5SN BK BX
GTIN (EAN)	4032248041008
Qty.	84 pc(s).
Product data	IEC: 250 V / 10 A UL: 150 V / 10 A
Packaging	Box

Creation date July 2, 2024 5:58:16 PM CEST

Catalogue status 29.06.2024 / We reserve the right to make technical changes.

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**Technical data****Dimensions and weights**

Depth	10.5 mm	Depth (inches)	0.413 inch
Height	17.7 mm	Height (inches)	0.697 inch
Height of lowest version	14.2 mm	Width	21 mm
Width (inches)	0.827 inch	Net weight	3.3 g

**System specifications**

Product family	OMNIMATE Signal - series B2L/S2L 3.50 - 2-row		
Type of connection	Board connection		
Mounting onto the PCB	THT solder connection		
Pitch in mm (P)	3.5 mm		
Pitch in inches (P)	0.138 "		
Outgoing elbow	180°		
Number of poles	8		
Number of solder pins per pole	1		
Solder pin length (l)	3.5 mm		
Solder pin dimensions	d = 1.0 mm, Octagonal		
Solder eyelet hole diameter (D)	1.3 mm		
Solder eyelet hole diameter tolerance (D)+	0,1 mm		
L1 in mm	10.5 mm		
L1 in inches	0.413 "		
Number of rows	1		
Pin series quantity	2		
Touch-safe protection acc. to DIN VDE 57 106	finger-safe unplugged/ back-of-hand-safe plugged		
Touch-safe protection acc. to DIN VDE 0470	IP20 plugged/ IP10 unplugged		
Can be coded	Yes		
Plugging force/pole, max.	5 N		
Pulling force/pole, max.	4 N		
Tightening torque	Torque type	Mounting screw, PCB	
	Usage information	Tightening torque	min. 0.1 Nm max. 0.15 Nm
		Recommended screw	Part number <a href="#">PTSC KA 2.2X4.5 WN1412</a>

**Material data**

Insulating material	PBT	Colour	black
Colour chart (similar)	RAL 9011	Insulating material group	IIIa
Comparative Tracking Index (CTI)	≥ 200	UL 94 flammability rating	V-0
Contact material	Cu-alloy	Contact surface	tinned
Layer structure of solder connection	2...3 µm Ni / 5...7 µm Sn glossy	Storage temperature, min.	-40 °C
Storage temperature, max.	70 °C	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-30 °C
Temperature range, installation, max.	100 °C		

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**Technical data****Rated data acc. to IEC**

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. number of poles (Tu=20°C)	10 A
Rated current, max. number of poles (Tu=20°C)	10 A	Rated current, min. number of poles (Tu=40°C)	9 A
Rated current, max. number of poles (Tu=40°C)	8.5 A	Rated voltage for surge voltage class / pollution degree II/2	250 V
Rated voltage for surge voltage class / pollution degree III/2	125 V	Rated voltage for surge voltage class / pollution degree III/3	80 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV	Short-time withstand current resistance	3 x 1s with 77 A

**Rated data acc. to CSA**

Institute (CSA)		Certificate No. (CSA)	200039-1488444
Rated voltage (Use group B / CSA)	150 V	Rated current (Use group B / CSA)	5 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

**Rated data acc. to UL 1059**

Institute (UR)		Certificate No. (UR)	E60693
Rated voltage (Use group B / UL 1059)	150 V	Rated voltage (Use group C / UL 1059)	50 V
Rated current (Use group B / UL 1059)	10 A	Rated current (Use group C / UL 1059)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

**Packing**

Packaging	Box	VPE length	345 mm
VPE width	135 mm	VPE height	22 mm

**Classifications**

ETIM 6.0	EC002637	ETIM 7.0	EC002637
ETIM 8.0	EC002637	ETIM 9.0	EC002637
ECLASS 9.0	27-44-04-02	ECLASS 9.1	27-44-04-02
ECLASS 10.0	27-44-04-02	ECLASS 11.0	27-46-02-01
ECLASS 12.0	27-46-02-01	ECLASS 13.0	27-46-02-01

**Environmental Product Compliance**

REACH SVHC	/
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[www.weidmueller.com](http://www.weidmueller.com)**Technical data****Important note**

IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.
Notes	<ul style="list-style-type: none"><li>• Additional variants on request</li><li>• Gold-plated contact surfaces on request</li><li>• Spacing between rows: see hole layout</li><li>• Rated current related to rated cross-section &amp; min. No. of poles.</li><li>• Diameter of solder eyelet D = 1.3+0.1 mm</li><li>• P on drawing = pitch</li><li>• Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.</li><li>• For additional mechanical support for male connectors with screw flange (...F), we recommend an additional cable gland with fastening screws (sheet metal screw ISO 1481-ST 2.2x4.5 C or ISO 7049-ST 2.2x4.5 C – see Accessories). Cable gland only permitted before soldering.</li><li>• In accordance with IEC 61984, OMNIMATE-connectors are connectors without breaking capacity (COC). During designated use, connectors are not allowed to be engaged or disengaged when live or under load</li><li>• Long term storage of the product with average temperature of 50 °C and maximum humidity 70%, 36 months</li></ul>

**Approvals**

Approvals



ROHS	Conform
UL File Number Search	UL Website
Certificate No. (UR)	E60693

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# Technical data

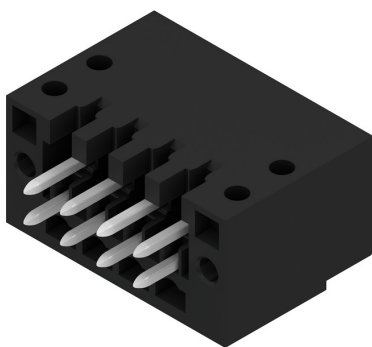
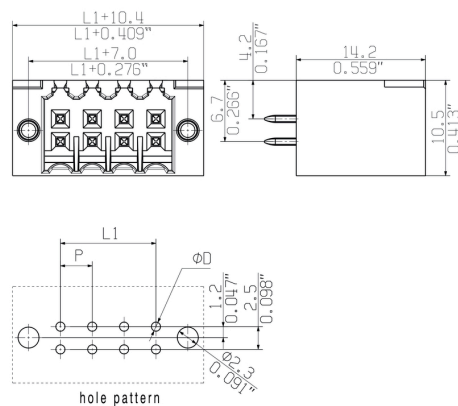
## Downloads

Approval/Certificate/Document of Conformity	<a href="#">Declaration of the Manufacturer</a>
Engineering Data	<a href="#">CAD data – STEP</a>
Catalogues	<a href="#">Catalogues in PDF-format</a>
Brochures	<a href="#">FL DRIVES EN</a> <a href="#">MB DEVICE MANUF. EN</a> <a href="#">FL DRIVES DE</a> <a href="#">FL BUILDING SAFETY EN</a> <a href="#">FL APPL LED LIGHTING EN</a> <a href="#">FL INDUSTR.CONTROLS EN</a> <a href="#">FL MACHINE SAFETY EN</a> <a href="#">FL HEATING ELECTR EN</a> <a href="#">FL APPL INVERTER EN</a> <a href="#">FL_BASE_STATION_EN</a> <a href="#">FL ELEVATOR EN</a> <a href="#">FL POWER SUPPLY EN</a> <a href="#">FL 72H SAMPLE SER EN</a> <a href="#">PO OMNIMATE EN</a> <a href="#">PO OMNIMATE EN</a>

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**Drawings****Product image****Dimensional drawing**

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[www.weidmueller.com](http://www.weidmueller.com)**Accessories****Coding elements****Only connects what is supposed to be connected:  
the right connection at the right place.**

Coding elements and locking devices clearly assign connecting elements during the manufacturing process and operation

The coding elements and locking devices are inserted prior to assembly or during the cable assembly phase. The Weidmüller alternative: configure online using the variant configurator to precode prior to delivery.

Incorrect assembly on the circuit board and incorrect plugging of connecting elements is no longer possible. The advantage: no troubleshooting during manufacture and no operational errors by the user.

**General ordering data**

Type	B2L/S2L 3.50 KO OR BX	Version	Product data	Packaging
Order No.	<a href="#">1849730000</a>	PCB plug-in connector, Accessories, Coding element, orange, Number		Box
GTIN (EAN)	4032248378197	of poles: 1		
Qty.	100 pc(s).			
Type	B2L/S2L 3.50 KO BK BX	Version	Product data	Packaging
Order No.	<a href="#">1849740000</a>	PCB plug-in connector, Accessories, Coding element, black, Number		Box
GTIN (EAN)	4032248378203	of poles: 1		
Qty.	100 pc(s).			

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[www.weidmueller.com](http://www.weidmueller.com)**Accessories****Additional accessories****No task is too small when creating the perfect solution.** br />

Connections form just one part of the overall process. Small details are often the key to the perfect solution in applications where potentials are tested, grouped or even isolated.

A system is not a system without small but useful details:

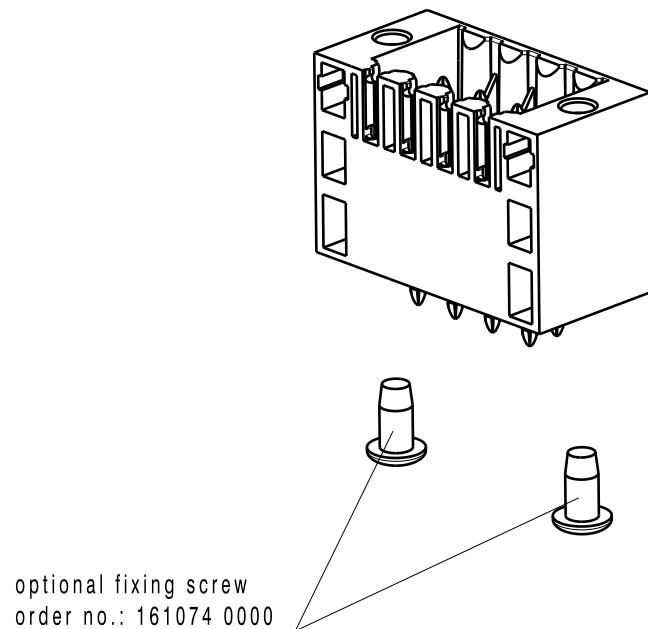
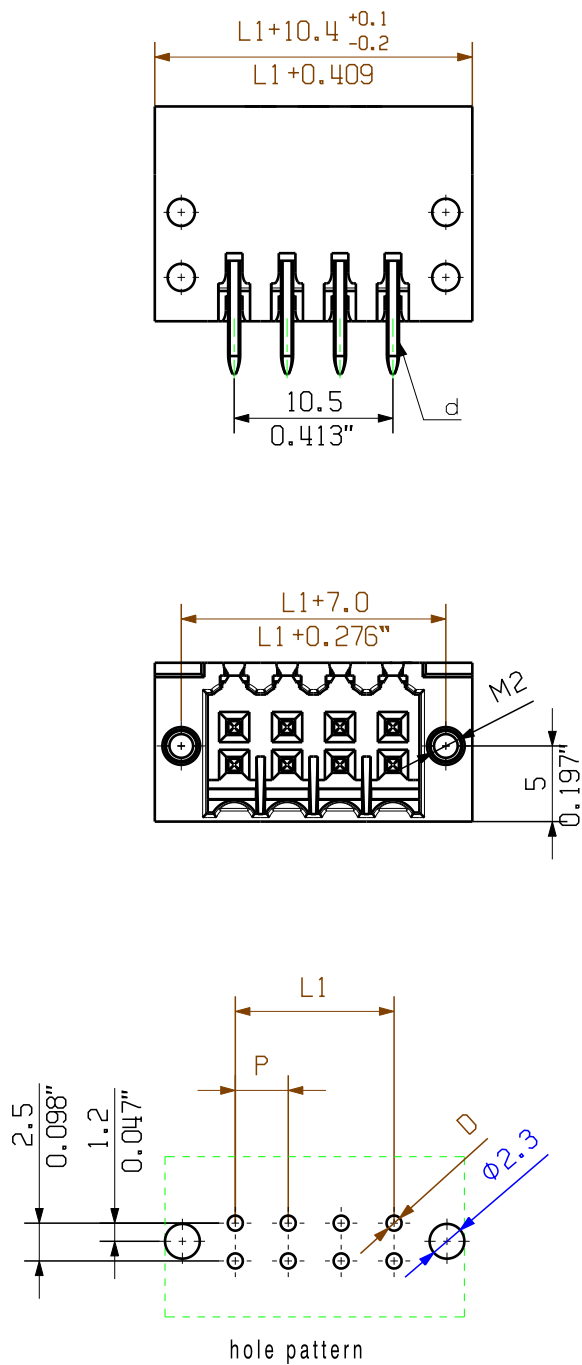
- Test plugs - ensure reliable pick-up from diagnostic sockets
- Cross-connectors - ensure a stable electrical distribution contact directly at the connection
- Compartment partition elements - divide a large number of male connectors into several separate socket connector channels
- Locks and clips - optional vibration-resistant clip-on connection or mounting for male and female connectors

In tandem with the manufacturing process and application - more accessories = smaller workload

**General ordering data**

Type	PTSC KA 2.2X4.5 WN1412	Version	Product data
Order No.	<a href="#">1610740000</a>	PCB plug-in connector, Accessories, Mounting screw, Number of	
GTIN (EAN)	4008190039523	poles: 1	
Qty.	100 pc(s).		





optional fixing screw  
order no.: 161074 0000

P = 3.50 Raster Pitch  
D =  $\emptyset 1,3^{+0.1}$   
 $\emptyset 0.051^{+0.1}$   
d = 1mm oktagon  
0.039" oktagon

shown S2L 3.50/././180F

pin length l	tolerance
3,5	0,2 -0,2
2,6	0,2 -0,2

n	Polzahl/ no of poles	L1	Toleranz/ tolerance L1
46	77.0		
44	73.5		
42	70.0		
40	66.5		
38	63.0		
36	59.5		
34	56.0		
32	52.5		
30	49.0		
28	45.5		
26	42.0		
24	38.5		
22	35.0		
20	31.5		
18	28.0		
16	24.5		
14	21.0		
12	17.5		
10	14.0		
8	10.5		
6	7.0		
4	3.5		

For the mounting of PCBs, it should be noted that the rated data given in the catalogue relates only to the connection elements. The necessary creepage and clearance paths must be observed in connection with the respective applicant in accordance to VDE 0110. The current-carrying capacity and pitch tolerance is to be determined according to DIN IEC 326 part 3 very fine.

Weidmueller connectors are tested to the DIN VDE 0627 standard, and are valid for its field of application. Provided that the connectors are used to the intended purpose, all requirements with respect to the occurring of electrical, mechanical, thermic and corrosive stress will be satisfied.

General tolerance: DIN ISO 2768-mK		98746/5 29.11.17 HELIS_MA 01		Cat.no.: .	
		Modification		<b>Weidmüller</b>	
		Drawn	28.11.2008	HELIS_MA	<b>S2L 3.50/././...</b> STIFTLEISTE MALE HEADER
		Responsible		AMANN_A	
Scale: 5/1		Checked	04.12.2017	HELIS_MA	
Supersedes: .		Approved		LANG_T	Product file: S2L 3.50

Sheet 06 of 06 sheets

Issue no. 18

7110

## Recommended wave soldering profiles

**Weidmüller Interface GmbH & Co. KG**  
Klingenbergstraße 16  
D-32758 Detmold  
Germany  
Fon: +49 5231 14-0  
Fax: +49 5231 14-292083  
[www.weidmueller.com](http://www.weidmueller.com)

### Single Wave:



### Double Wave:



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

We reserve the right to make technical changes.