

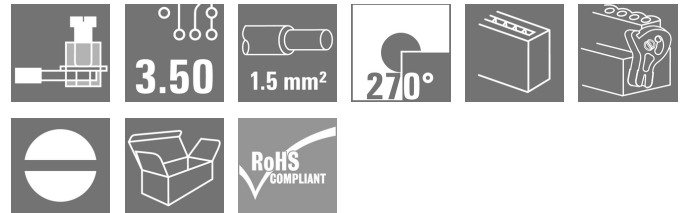
**BL 3.50/18/270F SN BK BX****Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com

**Product image**

Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

**General ordering data**

Version	PCB plug-in connector, female plug, 3.50 mm, Number of poles: 18, 270°, Clamping yoke connection, Clamping range, max. : 1.5 mm², Box
Order No.	<a href="#">1640320000</a>
Type	BL 3.50/18/270F SN BK BX
GTIN (EAN)	4008190277901
Qty.	24 pc(s).
Product data	IEC: 320 V / 12 A / 0.2 - 1.5 mm² UL: 300 V / 8 A / AWG 28 - AWG 14
Packaging	Box

Creation date August 29, 2024 1:51:10 AM CEST

Catalogue status 17.08.2024 / We reserve the right to make technical changes.

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**Technical data****Dimensions and weights**

Depth	22.45 mm	Depth (inches)	0.884 inch
Height	12 mm	Height (inches)	0.472 inch
Width	70 mm	Width (inches)	2.756 inch
Net weight	15.458 g		

**System Parameters**

Product family	OMNIMATE Signal - series BL/SL 3.50		
Type of connection	Field connection		
Wire connection method	Clamping yoke connection		
Pitch in mm (P)	3.5 mm		
Pitch in inches (P)	0.138 "		
Conductor outlet direction	270°		
Number of poles	18		
L1 in mm	59.5 mm		
L1 in inches	2.343 "		
Number of rows	1		
Pin series quantity	1		
Rated cross-section	1.5 mm <sup>2</sup>		
Touch-safe protection acc. to DIN VDE 57 106	Safe from finger touch		
Touch-safe protection acc. to DIN VDE 0470	IP20 plugged/ IP10 unplugged		
Protection degree	IP20, when fully mounted		
Volume resistance	≤5 mΩ		
Can be coded	Yes		
Stripping length	6 mm		
Clamping screw	M 2		
Screwdriver blade	0.4 x 2.5		
Screwdriver blade standard	DIN 5264		
Plugging cycles	25		
Plugging force/pole, max.	7 N		
Pulling force/pole, max.	5 N		
Tightening torque	Torque type	Wire connection	
	Usage information	Tightening torque	min. 0.2 Nm
			max. 0.25 Nm
	Torque type	Screw flange	
	Usage information	Tightening torque	min. 0.15 Nm
			max. 0.2 Nm

**Material data**

Insulating material	PBT	Colour	black
Colour chart (similar)	RAL 9011	Insulating material group	IIIa
Comparative Tracking Index (CTI)	≥ 200	Insulation strength	≥ 10 <sup>8</sup> Ω
UL 94 flammability rating	V-0	Contact material	Cu-alloy
Contact surface	tinned	Layer structure of plug contact	4...8 µm Sn hot-dip tinned
Storage temperature, min.	-40 °C	Storage temperature, max.	70 °C
Operating temperature, min.	-50 °C	Operating temperature, max.	100 °C
Temperature range, installation, min.	-30 °C	Temperature range, installation, max.	100 °C

**Conductors suitable for connection**

Clamping range, min.	0.08 mm <sup>2</sup>
Clamping range, max.	1.5 mm <sup>2</sup>

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**Technical data**

Wire connection cross section AWG, min.	AWG 28		
Wire connection cross section AWG, max.	AWG 14		
Solid, min. H05(07) V-U	0.2 mm²		
Solid, max. H05(07) V-U	1.5 mm²		
Flexible, min. H05(07) V-K	0.2 mm²		
Flexible, max. H05(07) V-K	1.5 mm²		
w. plastic collar ferrule, DIN 46228 pt 4, 0.2 mm² min.			
w. plastic collar ferrule, DIN 46228 pt 4, 1.5 mm² max.			
w. wire end ferrule, DIN 46228 pt 1, min.	0.2 mm²		
w. wire end ferrule, DIN 46228 pt 1, max.	1.5 mm²		
Plug gauge in accordance with EN 60999 a x b; ø	2.4 mm x 1.5 mm		
Clampable conductor	Cross-section for conductor connection	Type	fine-wired
		nominal	0.5 mm²
	wire end ferrule	Stripping length	nominal 8 mm
		Recommended wire-end ferrule	<a href="#">H0.5/12 OR</a>
		Stripping length	nominal 6 mm
		Recommended wire-end ferrule	<a href="#">H0.5/6</a>
	Cross-section for conductor connection	Type	fine-wired
		nominal	0.75 mm²
	wire end ferrule	Stripping length	nominal 8 mm
		Recommended wire-end ferrule	<a href="#">H0.75/12 W</a>
		Stripping length	nominal 6 mm
		Recommended wire-end ferrule	<a href="#">H0.75/6</a>
	Cross-section for conductor connection	Type	fine-wired
		nominal	1 mm²
	wire end ferrule	Stripping length	nominal 8 mm
		Recommended wire-end ferrule	<a href="#">H1.0/12 GE</a>
		Stripping length	nominal 6 mm
		Recommended wire-end ferrule	<a href="#">H1.0/6</a>
	Cross-section for conductor connection	Type	fine-wired
		nominal	0.25 mm²
	wire end ferrule	Stripping length	nominal 8 mm
		Recommended wire-end ferrule	<a href="#">H0.25/10 HBL</a>
		Stripping length	nominal 5 mm
		Recommended wire-end ferrule	<a href="#">H0.25/5</a>
	Cross-section for conductor connection	Type	fine-wired
		nominal	0.34 mm²
	wire end ferrule	Stripping length	nominal 8 mm
		Recommended wire-end ferrule	<a href="#">H0.34/10 TK</a>
Reference text	The outside diameter of the plastic collar should not be larger than the pitch (P), Length of ferrules is to be chosen depending on the product and the rated voltage.		

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## Technical data

## Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. number of poles (Tu=20°C)	12 A
Rated current, max. number of poles (Tu=20°C)	10 A	Rated current, min. number of poles (Tu=40°C)	10 A
Rated current, max. number of poles (Tu=40°C)	8 A	Rated voltage for surge voltage class / pollution degree II/2	320 V
Rated voltage for surge voltage class / pollution degree III/2	160 V	Rated voltage for surge voltage class / pollution degree III/3	160 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV	Short-time withstand current resistance	3 x 1s with 100 A

## Rated data acc. to CSA

Institute (CSA)		Certificate No. (CSA)	154685-1318353
Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V
Rated current (Use group B / CSA)	10 A	Rated current (Use group D / CSA)	10 A
Wire cross-section, AWG, min.	AWG 28	Wire cross-section, AWG, max.	AWG 14
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

## Rated data acc. to UL 1059

Institute (UR)		Certificate No. (UR)	E60693
Rated voltage (Use group B / UL 1059)	300 V	Rated voltage (Use group D / UL 1059)	300 V
Rated current (Use group B / UL 1059)	8 A	Rated current (Use group D / UL 1059)	8 A
Wire cross-section, AWG, min.	AWG 28	Wire cross-section, AWG, max.	AWG 14
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

## Packing

Packaging	Box	VPE length	104 mm
VPE width	84 mm	VPE height	70 mm

## Type tests

Test: Durability of markings	Standard	DIN EN 61984 section 7.3.2 / 09.02 taking pattern from DIN EN 60068-2-70 / 07.96
	Test	mark of origin, type identification, approval marking SEV, approval marking CSA
	Evaluation	available
	Test	durability
	Evaluation	passed

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Test: Misengagement (Non-interchangeability)	Standard	DIN EN 61984 section 6.3 and 6.9.1 / 09.02, DIN IEC 60512 part 7 section 5 / 05.94
	Test	180° turned with coding elements
	Evaluation	passed
Test: Clampable cross section	Standard	DIN EN 60999-1 section 7 and 9.1 / 12.00, DIN EN 60947-1 section 8.2.4.5.1 / 12.99
	Conductor type	Type of conductor and solid 0.2 mm <sup>2</sup> conductor cross-section
		Type of conductor and stranded 0.2 mm <sup>2</sup> conductor cross-section
		Type of conductor and solid 1.5 mm <sup>2</sup> conductor cross-section
		Type of conductor and stranded 1.5 mm <sup>2</sup> conductor cross-section
		Type of conductor and AWG 28/1 conductor cross-section
		Type of conductor and AWG 28/19 conductor cross-section
		Type of conductor and AWG 16/1 conductor cross-section
		Type of conductor and AWG 16/19 conductor cross-section
	Evaluation	passed
Test for damage to and accidental loosening of conductors	Standard	DIN EN 60999-1 section 9.4 / 12.00
	Requirement	0.2 kg
	Conductor type	Type of conductor and AWG 28/1 conductor cross-section
		Type of conductor and AWG 28/19 conductor cross-section
	Evaluation	passed
	Requirement	0.3 kg
	Conductor type	Type of conductor and 2 × AWG 24/1 conductor cross-section
		Type of conductor and 2 × AWG 24/19 with conductor cross-section wire end ferrule
	Evaluation	passed
	Requirement	0.4 kg
	Conductor type	Type of conductor and solid 1.5 mm <sup>2</sup> conductor cross-section
		Type of conductor and stranded 1.5 mm <sup>2</sup> conductor cross-section
		Type of conductor and AWG 16/7 conductor cross-section
	Evaluation	passed

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**Technical data**

Pull-out test	Standard	DIN EN 60999-1 section 9.5 / 12.00	
	Requirement	≥5 N	
	Conductor type	Type of conductor and AWG 28/1 conductor cross-section	
		Type of conductor and AWG 28/19 conductor cross-section	
	Evaluation	passed	
	Requirement	≥10 N	
	Conductor type	Type of conductor and 2 × AWG 24/1 conductor cross-section	
		Type of conductor and 2 × AWG 24/19 with conductor cross-section wire end ferrule	
	Evaluation	passed	
	Requirement	≥40 N	
	Conductor type	Type of conductor and H05V-U1.5 conductor cross-section	
		Type of conductor and H05V-K1.5 conductor cross-section	
		Type of conductor and AWG 16/7 conductor cross-section	
	Evaluation	passed	

**Classifications**

ETIM 6.0	EC002638	ETIM 7.0	EC002638
ETIM 8.0	EC002638	ETIM 9.0	EC002638
ECLASS 9.0	27-44-03-09	ECLASS 9.1	27-44-03-09
ECLASS 10.0	27-44-03-09	ECLASS 11.0	27-46-02-02
ECLASS 12.0	27-46-02-02	ECLASS 13.0	27-46-02-02
ECLASS 14.0	27-46-02-02		

**Environmental Product Compliance**

REACH SVHC	/
RoHS Compliance Status	Compliant without exemption

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**Technical data****Important note**

IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.
Notes	<ul style="list-style-type: none"> <li>• Additional variants on request</li> <li>• Gold-plated contact surfaces on request</li> <li>• Max. outer diameter of the conductor: 2.9 mm</li> <li>• Max. outer diameter of the conductor: 2.9 mm</li> <li>• Wire end ferrule without plastic collar to DIN 46228/1</li> <li>• Wire end ferrule with plastic collar to DIN 46228/4</li> <li>• P on drawing = pitch</li> <li>• Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.</li> <li>• In accordance with IEC 61984, OMNIMATE-connectors are connectors without breaking capacity (COC). During designated use, connectors are not allowed to be engaged or disengaged when live or under load</li> <li>• Long term storage of the product with average temperature of 50 °C and maximum humidity 70%, 36 months</li> </ul>

**Approvals**

Approvals



ROHS	Conform
UL File Number Search	UL Website
Certificate No. (UR)	E60693

**Downloads**

Approval/Certificate/Document of Conformity	<a href="#">Declaration of the Manufacturer</a>
Engineering Data	<a href="#">CAD data – STEP</a>
Catalogues	<a href="#">Catalogues in PDF-format</a>
Brochures	<a href="#">FL DRIVES EN</a> <a href="#">MB DEVICE MANUF. EN</a> <a href="#">FL DRIVES DE</a> <a href="#">FL BUILDING SAFETY EN</a> <a href="#">FL APPL LED LIGHTING EN</a> <a href="#">FL INDUSTR.CONTROLS EN</a> <a href="#">FL MACHINE SAFETY EN</a> <a href="#">FL HEATING ELECTR EN</a> <a href="#">FL APPL INVERTER EN</a> <a href="#">FL BASE STATION EN</a> <a href="#">FL ELEVATOR EN</a> <a href="#">FL POWER SUPPLY EN</a> <a href="#">FL 72H SAMPLE SER EN</a> <a href="#">PO OMNIMATE EN</a> <a href="#">PO OMNIMATE EN</a>

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## Drawings

### Product image



### Dimensional drawing



### Graph



### Graph





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## Accessories

## Coding elements

**Only connects what is supposed to be connected:  
the right connection at the right place.**

Coding elements and locking devices clearly assign connecting elements during the manufacturing process and operation

The coding elements and locking devices are inserted prior to assembly or during the cable assembly phase. The Weidmüller alternative: configure online using the variant configurator to precode prior to delivery.

Incorrect assembly on the circuit board and incorrect plugging of connecting elements is no longer possible. The advantage: no troubleshooting during manufacture and no operational errors by the user.

## General ordering data

Type	BL SL 3.5 KO OR	Version	Product data	Packaging
Order No.	<a href="#">1693430000</a>	PCB plug-in connector, Accessories, Coding element, orange, Number		Box
GTIN (EAN)	4008190867447	of poles: 1		
Qty.	100 pc(s).			
Type	BL SL 3.5 KO SW	Version	Product data	Packaging
Order No.	<a href="#">1610100000</a>	PCB plug-in connector, Accessories, Coding element, black, Number		Box
GTIN (EAN)	4008190187637	of poles: 1		
Qty.	100 pc(s).			

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DIE DEUTSCHE VERSION IST VERBINDLICH  
THE GERMAN VERSION IS BINDING



24	80,50	3,169
23	77,00	3,031
22	73,50	2,894
21	70,00	2,756
20	66,50	2,618
19	63,00	2,480
18	59,50	2,343
17	56,00	2,205
16	52,50	2,067
15	49,00	1,929
14	45,50	1,791
13	42,00	1,654
12	38,50	1,516
11	35,00	1,378
10	31,50	1,240
9	28,00	1,102
8	24,50	0,965
7	21,00	0,827
6	17,50	0,689
5	14,00	0,551
4	10,50	0,413
3	7,00	0,276
2	3,50	0,138
n	L1[mm]	L1 [Inch]

SHOWN:BL3.50/05/270F

For the mounting of PCBs, it should be noted that the rated data stated here relates only to the PCB components alone.  
The necessary creepage and clearance paths must be observed in connection with the respective applicant in accordance to IEC 664 / VDE 0110.  
The current-carrying capacity and pitch tolerance is to be determined according to DIN IEC 326 part 3 very fine.

Weidmüller PCB components are tested to the DIN EN 61984 standard, and are valid for its field of application.  
Provided that the components are used to the intended purpose, all requirements with respect to the occuring of electrical, mechanical, thermic and corrosive stress will be satisfied.

	DIN ISO 2768-m				CAT.NO.: .	
	74368/5 15.04.14 HELIS_MA		01	<b>Weidmüller</b>		<b>C 21347</b> <b>09</b>
MODIFICATION				DRAWING NO.		ISSUE NO.
		DATE	NAME	SHEET 02		OF 02 SHEETS
		DRAWN	24.07.2003	KOWOLLIK_R		
		RESPONSIBLE		LANG_T		
SCALE: 5/1		CHECKED	15.04.2014	THELEN_E		
SUPERSEDES: .		APPROVED		HECKERT_M		
				<b>BL 3.50/.../270...</b> BUCHSENLEISTE SOCKET BLOCK		
				PRODUCT FILE: BL 3.50 90/270		7368