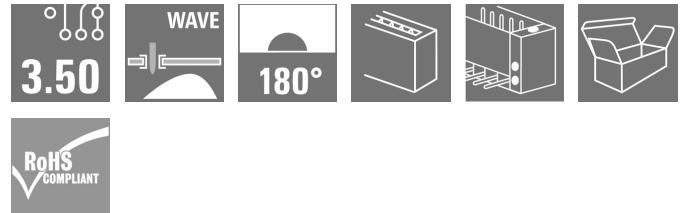


**SL 3.50/24/180F 4.5 SN BK BX****Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

[www.weidmueller.com](http://www.weidmueller.com)**Product image**

Pin headers for wave soldering in 3.50 mm pitch

- Plugging direction is parallel (90°), straight 180° or angled (135°) to the PCB
- Housing variant: screw flange (F)
- Packed in a cardboard box (BX)
- Pin header can be coded

**General ordering data**

Version	PCB plug-in connector, male header, Flange, THT solder connection, 3.50 mm, Number of poles: 24, 180°, Solder pin length (l): 4.5 mm, tinned, black, Box
Order No.	<a href="#">1618980000</a>
Type	SL 3.50/24/180F 4.5 SN BK BX
GTIN (EAN)	4008190131418
Qty.	20 pc(s).
Product data	IEC: 320 V / 17 A UL: 300 V / 10 A
Packaging	Box

Creation date July 16, 2024 1:56:45 PM CEST

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## Technical data

## Dimensions and weights

Depth	7.5 mm	Depth (inches)	0.295 inch
Height	15.6 mm	Height (inches)	0.614 inch
Height of lowest version	11.1 mm	Width	91 mm
Width (inches)	3.583 inch	Net weight	7.5 g

## System specifications

Product family	OMNIMATE Signal - series BL/SL 3.50		
Type of connection	Board connection		
Mounting onto the PCB	THT solder connection		
Pitch in mm (P)	3.5 mm		
Pitch in inches (P)	0.138 "		
Outgoing elbow	180°		
Number of poles	24		
Number of solder pins per pole	1		
Solder pin length (l)	4.5 mm		
Solder pin length tolerance	+0.1 / -0.3 mm		
Solder pin dimensions	d = 1.2 mm, Octagonal		
Solder pin dimensions = d tolerance	0 / -0.03 mm		
Solder eyelet hole diameter (D)	1.4 mm		
Solder eyelet hole diameter tolerance (D)	+ 0.1 mm		
L1 in mm	80.5 mm		
L1 in inches	3.169 "		
Number of rows	1		
Pin series quantity	1		
Touch-safe protection acc. to DIN VDE 57 106	finger-safe plugged/ back-of-hand-safe unplugged		
Touch-safe protection acc. to DIN VDE 0470	IP20 plugged/ IP10 unplugged		
Volume resistance	≤5 mΩ		
Can be coded	Yes		
Plugging force/pole, max.	10 N		
Pulling force/pole, max.	10 N		
Tightening torque	Torque type	Mounting screw, PCB	
	Usage information	Tightening torque	min. 0.1 Nm
			max. 0.15 Nm
		Recommended screw	Part number <a href="#">PTSC KA 2.2X4.5 WN1412</a>

## Material data

Insulating material	PBT	Colour	black
Colour chart (similar)	RAL 9011	Insulating material group	IIIa
Comparative Tracking Index (CTI)	≥ 200	UL 94 flammability rating	V-0
Contact material	Cu-alloy	Contact surface	tinned
Layer structure of solder connection	5...7 µm Sn glossy	Layer structure of plug contact	5...7 undefined Sn glossy
Storage temperature, min.	-40 °C	Storage temperature, max.	70 °C
Operating temperature, min.	-50 °C	Operating temperature, max.	100 °C
Temperature range, installation, min.	-30 °C	Temperature range, installation, max.	100 °C

## SL 3.50/24/180F 4.5 SN BK BX

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## Technical data

## Rated data acc. to IEC

tested acc. to standard

IEC 60664-1, IEC 61984

Rated current, max. number of poles  
(Tu=20°C)

12 A

Rated current, max. number of poles  
(Tu=40°C)

10 A

Rated voltage for surge voltage class /  
pollution degree III/2

160 V

Rated impulse voltage for surge voltage  
class/ pollution degree II/2

2.5 kV

Rated impulse voltage for surge voltage  
class/ contamination degree III/3

2.5 kV

Rated current, min. number of poles  
(Tu=20°C)

17 A

Rated current, min. number of poles  
(Tu=40°C)

14.5 A

Rated voltage for surge voltage class /  
pollution degree II/2

320 V

Rated voltage for surge voltage class /  
pollution degree III/3

160 V

Rated impulse voltage for surge voltage  
class/ pollution degree III/2

2.5 kV

Short-time withstand current resistance

3 x 1s with 100 A

## Rated data acc. to CSA

Institute (CSA)



Certificate No. (CSA)

12400-313

Rated voltage (Use group B / CSA)

300 V

Rated current (Use group B / CSA)

10 A

Reference to approval values

Specifications are maximum values, details - see approval certificate.

Rated voltage (Use group D / CSA)

300 V

Rated current (Use group D / CSA)

10 A

## Rated data acc. to UL 1059

Institute (UR)



Certificate No. (UR)

E60693

Rated voltage (Use group B / UL 1059)

300 V

Rated current (Use group B / UL 1059)

10 A

Reference to approval values

Specifications are maximum values, details - see approval certificate.

Rated voltage (Use group D / UL 1059)

300 V

Rated current (Use group D / UL 1059)

10 A

## Packing

Packaging

Box

VPE length

127 mm

VPE width

90 mm

VPE height

39 mm

## Classifications

ETIM 6.0

EC002637

ETIM 7.0

EC002637

ETIM 8.0

EC002637

ETIM 9.0

EC002637

ECLASS 9.0

27-44-04-02

ECLASS 9.1

27-44-04-02

ECLASS 10.0

27-44-04-02

ECLASS 11.0

27-46-02-01

ECLASS 12.0

27-46-02-01

ECLASS 13.0

27-46-02-01

## Environmental Product Compliance

REACH SVHC

/

RoHS Compliance Status

Compliant without exemption

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[www.weidmueller.com](http://www.weidmueller.com)**Technical data****Important note**

IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.
Notes	<ul style="list-style-type: none"><li>• Additional variants on request</li><li>• Gold-plated contact surfaces on request</li><li>• Rated current related to rated cross-section &amp; min. No. of poles.</li><li>• P on drawing = pitch</li><li>• Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.</li><li>• For additional mechanical support for male connectors with screw flange (...F), we recommend an additional cable gland with fastening screws (sheet metal screw ISO 1481-ST 2.2x4.5 C or ISO 7049-ST 2.2x4.5 C – see Accessories). Cable gland only permitted before soldering.</li><li>• In accordance with IEC 61984, OMNIMATE-connectors are connectors without breaking capacity (COC). During designated use, connectors are not allowed to be engaged or disengaged when live or under load</li><li>• Long term storage of the product with average temperature of 50 °C and maximum humidity 70%, 36 months</li></ul>

**Approvals**

Approvals



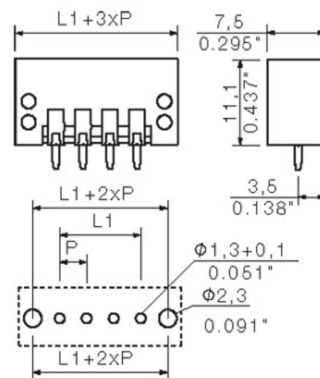
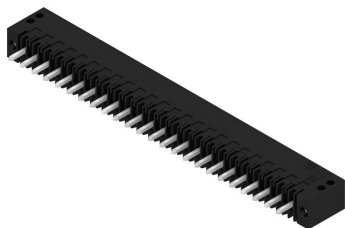
ROHS	Conform
UL File Number Search	UL Website
Certificate No. (UR)	E60693

**Downloads**

Engineering Data	<a href="#">CAD data – STEP</a>
Catalogues	<a href="#">Catalogues in PDF-format</a>
Brochures	<a href="#">FL DRIVES EN</a> <a href="#">FL DRIVES DE</a>

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## Drawings



## Recommended wave soldering profiles

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[www.weidmueller.com](http://www.weidmueller.com)

### Single Wave:



### Double Wave:



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

We reserve the right to make technical changes.