

**SL-SMT 5.08HC/16/180F 1.5SN BK BX****Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com

**Product image**

High-temperature-resistant pin header, packed in box or tape. On tape, with 1.5 mm solder pin, optimised for automatic assembly. 3.2 mm solder pin suitable for reflow and wave soldering. The pin headers provide space for labelling and can be coded. HC = High Current.

**General ordering data**

Version	PCB plug-in connector, male header, Flange, THT/THR solder connection, 5.08 mm, Number of poles: 16, 180°, Solder pin length (l): 1.5 mm, tinned, black, Box
Order No.	<a href="#">1476440000</a>
Type	SL-SMT 5.08HC/16/180F 1.5SN BK BX
GTIN (EAN)	4050118283358
Qty.	18 pc(s).
Product data	IEC: 400 V / 27.5 A UL: 300 V / 18.5 A
Packaging	Box

Creation date July 14, 2024 12:00:10 PM CEST

Catalogue status 29.06.2024 / We reserve the right to make technical changes.

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**Technical data****Dimensions and weights**

Depth	8.5 mm	Depth (inches)	0.335 inch
Height	13.5 mm	Height (inches)	0.531 inch
Height of lowest version	12 mm	Width	91.28 mm
Width (inches)	3.594 inch	Net weight	7.511 g

**System specifications**

Product family	OMNIMATE Signal - series BL/SL 5.08		
Type of connection	Board connection		
Mounting onto the PCB	THT/THR solder connection		
Pitch in mm (P)	5.08 mm		
Pitch in inches (P)	0.2 "		
Outgoing elbow	180°		
Number of poles	16		
Number of solder pins per pole	1		
Solder pin length (l)	1.5 mm		
Solder pin length tolerance	0 / -0.3 mm		
Solder pin dimensions	d = 1.2 mm, Octagonal		
L1 in mm	76.2 mm		
L1 in inches	3 "		
Pin series quantity	2		
Touch-safe protection acc. to DIN VDE 57 106	finger-safe unplugged/ back-of-hand-safe plugged		
Touch-safe protection acc. to DIN VDE 0470	IP20 plugged/ IP10 unplugged		
Protection degree	IP20		
Volume resistance	≤5 mΩ		
Can be coded	Yes		
Plugging force/pole, max.	9 N		
Pulling force/pole, max.	7 N		
Tightening torque	Torque type	Mounting screw, PCB	
	Usage information	Tightening torque	min. 0.15 Nm
			max. 0.2 Nm
		Recommended screw	Part number <a href="#">PTSC KA 2.2X4.5 WN1412</a>

**Material data**

Insulating material	LCP GF	Colour	black
Colour chart (similar)	RAL 9011	Insulating material group	IIIa
Comparative Tracking Index (CTI)	≥ 175	Moisture Level (MSL)	1
UL 94 flammability rating	V-0	Contact material	Cu-alloy
Contact surface	tinned	Layer structure of solder connection	1...3 µm Ni / 2...4 µm Sn matt
Layer structure of plug contact	1...3 µm Ni / 2...4 µm Sn matt	Storage temperature, min.	-40 °C
Storage temperature, max.	70 °C	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-30 °C
Temperature range, installation, max.	100 °C		

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**Technical data****Rated data acc. to IEC**

tested acc. to standard

IEC 60664-1, IEC 61984

Rated current, max. number of poles  
(Tu=20°C)

19 A

Rated current, max. number of poles  
(Tu=40°C)

16.5 A

Rated voltage for surge voltage class /  
pollution degree III/2

320 V

Rated impulse voltage for surge voltage  
class/ pollution degree II/2

4 kV

Rated impulse voltage for surge voltage  
class/ contamination degree III/3

4 kV

Rated current, min. number of poles  
(Tu=20°C)

27.5 A

Rated current, min. number of poles  
(Tu=40°C)

24 A

Rated voltage for surge voltage class /  
pollution degree II/2

400 V

Rated voltage for surge voltage class /  
pollution degree III/3

250 V

Rated impulse voltage for surge voltage  
class/ pollution degree III/2

4 kV

**Rated data acc. to CSA**

Rated voltage (Use group B / CSA)

300 V

Rated current (Use group D / CSA)

18.5 A

Rated voltage (Use group D / CSA)

300 V

**Rated data acc. to UL 1059**

Institute (UR)



Certificate No. (UR)

E60693

Rated voltage (Use group B / UL 1059)

300 V

Rated current (Use group B / UL 1059)

18.5 A

Rated voltage (Use group D / UL 1059)

300 V

Rated current (Use group D / UL 1059)

10 A

Reference to approval values

Specifications are maximum values, details - see approval certificate.

**Packing**

Packaging

Box

VPE length

338 mm

VPE width

130 mm

VPE height

14 mm

**Classifications**

ETIM 6.0

EC002637

ETIM 7.0

EC002637

ETIM 8.0

EC002637

ETIM 9.0

EC002637

ECLASS 9.0

27-44-04-02

ECLASS 9.1

27-44-04-02

ECLASS 10.0

27-44-04-02

ECLASS 11.0

27-46-02-01

ECLASS 12.0

27-46-02-01

ECLASS 13.0

27-46-02-01

**Environmental Product Compliance**

REACH SVHC

/

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**Technical data****Important note**

IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.
Notes	<ul style="list-style-type: none"> <li>• Gold-plated contact surfaces on request</li> <li>• Rated current related to rated cross-section &amp; min. No. of poles.</li> <li>• Diameter of solder eyelet D = 1.4+0.1mm</li> <li>• Solder eyelet diameter D = 1.5 + 0.1 mm, from 9 poles</li> <li>• P on drawing = pitch</li> <li>• Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.</li> <li>• In accordance with IEC 61984, OMNIMATE-connectors are connectors without breaking capacity (COC). During designated use, connectors are not allowed to be engaged or disengaged when live or under load</li> <li>• Long term storage of the product with average temperature of 50 °C and maximum humidity 70%, 36 months</li> </ul>

**Approvals**

Approvals



ROHS	Conform
UL File Number Search	UL Website
Certificate No. (UR)	E60693

**Downloads**

Approval/Certificate/Document of Conformity	<a href="#">CB Certificate</a> <a href="#">CB Testreport</a>
Engineering Data	<a href="#">CAD data – STEP</a>
Product Change Notification	<a href="#">PCN_2017_164_PL30_Gerichtete_Verpackung_SL-SMT5.0x_DE</a> <a href="#">PCN_2017_164_PL30_Sorted_Packaging_SL-SMT5.0x_EN</a>
Catalogues	<a href="#">Catalogues in PDF-format</a>
Brochures	<a href="#">FL DRIVES EN</a> <a href="#">FL DRIVES DE</a>
White paper surface mount technology	<a href="#">Download Whitepaper</a>

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# Drawings

## Product image



## Dimensional drawing



## Product benefits



Safe power transmission  
Proven properties

## Recommended wave soldering profiles

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Germany  
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Fax: +49 5231 14-292083  
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### Single Wave:



### Double Wave:



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

We reserve the right to make technical changes.

## Recommended reflow soldering profile

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## Reflow soldering profile

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:

- Time for pre heating
- Maximum temperature
- Time above melting point
- Time for cooling
- Maximum heating rate
- Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically  $\leq +3\text{K/s}$ . In parallel the solder paste is 'activated'. The time above melting point of 217°C the paste gets liquid and components and boards begin to connect. The maximum temperature of 245°C to 254°C should stay between 10 and 40 seconds. In the cooling phase at  $\geq -6\text{K/s}$  solder is cured. Board and components cool down while avoiding cold cracks.