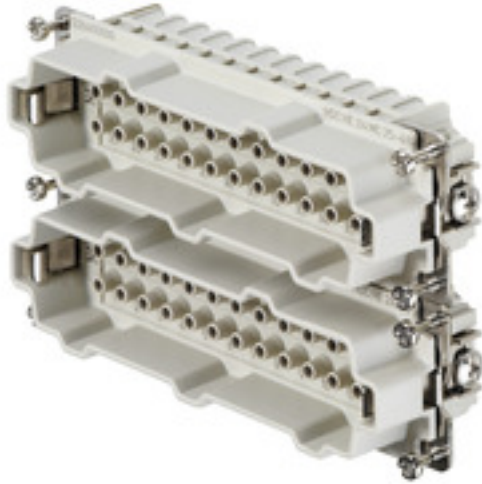


HDC HE 24 MC 25-48**Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com

For the crimp connection, the wire connection level is designed as a crimp contact. The proven crimp connection method has been in standard use for decades. Crimp contacts are not included in the delivery of inserts

Crimp connection

General ordering data

Version	HDC insert, Male, 500 V, 16 A, Number of poles: 24, Crimp connection, Size: 8
Order No.	1226400000
Type	HDC HE 24 MC 25-48
GTIN (EAN)	4008190061104
Qty.	1 pc(s).

HDC HE 24 MC 25-48

Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com

Technical data

Dimensions and weights

Depth	111 mm	Depth (inches)	4.37 inch
Height	34 mm	Height (inches)	1.339 inch
Width	34 mm	Width (inches)	1.339 inch
Net weight	63 g		

Temperatures

Limit temperature	-40 °C ... 125 °C
-------------------	-------------------

Dimensions

Height of plug	34 mm	Total length base	111 mm
Width	34 mm		

General data

BG	8	Colour	beige
Conductor cross-section	4 mm ²	Free from halogens	true
Insulating material	PC glass-fibre reinforced (UL-listed and railway-certified)	Insulating material group	IIIa
Insulation strength	10 ¹⁰ Ω	Low smoke acc. DIN EN 45545-2	Yes
Material	Copper alloy	Number of poles	24
Plugging cycles, gold	≥ 500	Plugging cycles, silver	≥ 500
Pollution severity	3	Rated current (DIN EN 61984)	16 A
Rated impulse voltage (DIN EN 61984)	6 kV	Rated voltage (DIN EN 61984)	500 V
Rated voltage according to UL/CSA	600 V AC/DC	Series	HE
Size	8	Type	Male
Type of connection	Crimp connection	UL 94 flammability rating	V-0
Volume resistance	≤2 mΩ		

Connection data PE

Blade size, slotted (PE connection)	SD 0.8 x 4.0	Connection type PE	Screw connection
Fixing screw	M 4	Rated cross-section	4 mm ²
Stripping length PE connection	10 mm	Tightening torque, max. PE connection	1.5 Nm
Tightening torque, min. PE connection	1.2 Nm	Wire cross section, AWG (PE), max.	AWG 12
Wire cross section, AWG (PE), min.	AWG 20		

Version

BG	8	Conductor cross-section, max.	4 mm ²
Conductor cross-section, min.	0.5 mm ²	Material	Copper alloy
Size	8	Stripping length, rated connection	7.5 mm
Type of connection	Crimp connection	Volume resistance	≤2 mΩ
Wire connection cross section AWG, max.	AWG 12	Wire connection cross section AWG, min.	AWG 20
Wire connection cross section, finely stranded, max.	4 mm ²	Wire connection cross section, finely stranded, min.	0.5 mm ²
Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, max.	4 mm ²	Wire cross-section, solid, max.	4 mm ²
Wire cross-section, solid, min.	0.5 mm ²		

HDC HE 24 MC 25-48

Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com

Technical data

Classifications

ETIM 6.0	EC000438	ETIM 7.0	EC000438
ETIM 8.0	EC000438	ETIM 9.0	EC000438
ECLASS 9.0	27-44-02-05	ECLASS 9.1	27-44-02-05
ECLASS 10.0	27-44-02-05	ECLASS 11.0	27-44-02-05
ECLASS 12.0	27-44-02-05	ECLASS 13.0	27-44-02-05

Substance	Acetone
Chemical resistance	Resistant
Substance	Ammonia, watery
Chemical resistance	Conditionally resistant
Substance	Petrol
Chemical resistance	Resistant
Substance	Benzene
Chemical resistance	Resistant
Substance	Diesel oil
Chemical resistance	Conditionally resistant
Substance	Acetic acid, concentrated
Chemical resistance	Resistant
Substance	Potassium hydroxide
Chemical resistance	Conditionally resistant
Substance	Methanol
Chemical resistance	Conditionally resistant
Substance	Motor oil
Chemical resistance	Conditionally resistant
Substance	Lye, diluted
Chemical resistance	Resistant
Substance	Hydrochlorofluorocarbons
Chemical resistance	Conditionally resistant
Substance	Outdoor use
Chemical resistance	Conditionally resistant

Environmental Product Compliance

REACH SVHC	Potassium perfluorobutane sulfonate 29420-49-3
SCIP	1609748e-c278-4c9b-b3d1-e6215d2988cd
Chemical resistance	de.myview.objectmodel.impl.BlockImpl@5d18f22 de.myview.objectmodel.impl.BlockImpl@2a22cbb de.myview.objectmodel.impl.BlockImpl@76f516f3 de.myview.objectmodel.impl.BlockImpl@164a158e de.myview.objectmodel.impl.BlockImpl@1feb30fa de.myview.objectmodel.impl.BlockImpl@c3f1048 de.myview.objectmodel.impl.BlockImpl@52a3cdb2 de.myview.objectmodel.impl.BlockImpl@1483440d de.myview.objectmodel.impl.BlockImpl@5229da87 de.myview.objectmodel.impl.BlockImpl@26e03dda de.myview.objectmodel.impl.BlockImpl@6a62aae9 de.myview.objectmodel.impl.BlockImpl@644f2884

HDC HE 24 MC 25-48**Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com**Technical data****Approvals**

Approvals



ROHS

Conform

DownloadsApproval/Certificate/Document of Con-
formity[Manufacturer's declaration](#)

Engineering Data

[CAD data – STEP](#)

Technical Documentation

[1226400000 HDC HE 24 MC 25-48 STP Blatt 1.pdf](#)

Catalogues

[Catalogues in PDF-format](#)

Brochures

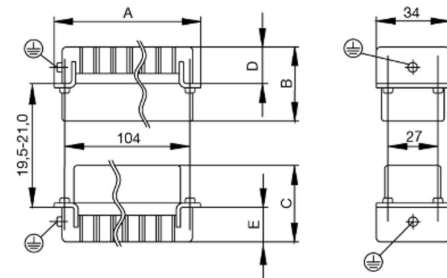
[FL FIELDWIRING EN](#)
[FL FIELDWIRING EN](#)

HDC HE 24 MC 25-48

Weidmüller Interface GmbH & Co. KG
Klingenbergstraße 26
D-32758 Detmold
Germany

www.weidmueller.com

Drawings



HDC HE 24 MC 25-48

Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com

Accessories

Crimping tools



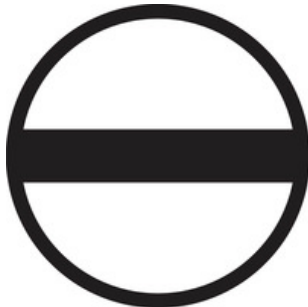
Crimping tools for turned contacts

- Ratchet guarantees precise crimping
- Release option in the event of incorrect operation
- With stop for exact positioning of the contacts.

General ordering data

Type	CTIN CM 1.6/2.5	Version
Order No.	9205430000	Pressing tool, Crimping tool for contacts, 0.14mm ² , 6mm ² , 4-indent
GTIN (EAN)	4032248733446	crimp
Qty.	1 pc(s).	
Type	CTX CM 1.6/2.5	Version
Order No.	9018490000	Pressing tool, Crimping tool for contacts, 0.14mm ² , 4mm ² , W crimp
GTIN (EAN)	4008190884598	
Qty.	1 pc(s).	

Slotted screwdriver



VDE insulated slot-head screwdriver, SDI DIN 7437, ISO 2380/2, drive output acc. to DIN 5264, ISO 2380/1.
SoftFinish grip

General ordering data

Type	SDIS 0.8X4.0X100	Version
Order No.	9008400000	Screwdriver, Screwdriver
GTIN (EAN)	4032248056361	
Qty.	1 pc(s).	
Type	SDIS 0.6X3.5X100	Version
Order No.	9008390000	Screwdriver, Screwdriver
GTIN (EAN)	4032248056354	
Qty.	1 pc(s).	

HDC HE 24 MC 25-48**Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com**Accessories****DSTV**

Various accessories are available for our inserts. This includes coding elements for the inserts.

General ordering data

Type	DSTV COST4	Version
Order No.	1471300000	Heavy-duty connectors, Accessories, Coding System
GTIN (EAN)	4008190017354	
Qty.	100 pc(s).	
Type	DSTV COBU5	Version
Order No.	1471500000	Heavy-duty connectors, Accessories, Coding element
GTIN (EAN)	4008190178543	
Qty.	100 pc(s).	

Crosshead screwdriver Phillips

Crosshead screwdriver, Phillips, SDK PH DIN 5262, ISO 8764/2-PH, output to ISO 8764-PH, ChromTop tip, SoftFinish grip

General ordering data

Type	SDK PH1	Version
Order No.	9008480000	Screwdriver, Screwdriver
GTIN (EAN)	4032248056477	
Qty.	1 pc(s).	

HDC HE 24 MC 25-48**Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com**Accessories****Contact removal tools**

Weidmüller offers a variety of crimping tools, contact removal tools, and fibre optic tools.

General ordering data

Type	REMOVAL TOOL HE	Version
Order No.	1866750000	Tools, Contact Removal Tool
GTIN (EAN)	4032248437078	
Qty.	1 pc(s).	

Crosshead screwdriver Phillips

VDE insulated crosshead screwdriver, for Phillips screws, SDIK PH DIN 7438, ISO 8764/2-PH, output to ISO 8764-PH, SoftFinish grip

General ordering data

Type	SDIK PH1	Version
Order No.	9008570000	Screwdriver, Screwdriver
GTIN (EAN)	4032248056569	
Qty.	1 pc(s).	

HDC HE 24 MC 25-48

Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com

Accessories

Crimp contacts HE



Crimps provide a electrical and mechanical connection between wire and contact that is both secure and reliable. The optimal crimp connection is gas-tight and corrosion-resistant.

General ordering data

Type	HDC-C-HE-SM2.5AG	Version
Order No.	1200800000	Heavy-duty connectors, Crimp contact, HE, HEE, HQ, MixMate, Male,
GTIN (EAN)	4008190131913	Conductor cross-section, max.: 2.5, turned, Copper alloy
Qty.	100 pc(s).	
Type	HDC-C-HE-SM4.65AU	Version
Order No.	1116540000	Heavy-duty connectors, Crimp contact, HE, HEE, HQ, MixMate, Male,
GTIN (EAN)	4032248897261	Conductor cross-section, max.: 4.65, turned, Copper alloy
Qty.	100 pc(s).	
Type	HDC-C-HE-SM1.5AG	Version
Order No.	1200700000	Heavy-duty connectors, Crimp contact, HE, HEE, HQ, MixMate, Male,
GTIN (EAN)	4008190074920	Conductor cross-section, max.: 1.5, turned, Copper alloy
Qty.	100 pc(s).	
Type	HDC-C-HE-SM2.5AU	Version
Order No.	1651450000	Heavy-duty connectors, Crimp contact, HE, HEE, HQ, MixMate, Male,
GTIN (EAN)	4008190400125	Conductor cross-section, max.: 2.5, turned, Copper alloy
Qty.	100 pc(s).	
Type	HDC-C-HE-SM0.5AU	Version
Order No.	1651420000	Heavy-duty connectors, Crimp contact, HE, HEE, HQ, MixMate, Male,
GTIN (EAN)	4008190400095	Conductor cross-section, max.: 0.5, turned, Copper alloy
Qty.	100 pc(s).	
Type	HDC-C-HE-SM0.5AG	Version
Order No.	1200500000	Heavy-duty connectors, Crimp contact, HE, HEE, HQ, MixMate, Male,
GTIN (EAN)	4008190159627	Conductor cross-section, max.: 0.5, turned, Copper alloy
Qty.	100 pc(s).	
Type	HDC-C-HE-SM0.75-1.00AU	Version
Order No.	1651430000	Heavy-duty connectors, Crimp contact, HE, HEE, HQ, MixMate, Male,
GTIN (EAN)	4008190400101	Conductor cross-section, max.: 1, turned, Copper alloy
Qty.	100 pc(s).	
Type	HDC-C-HE-SM0.75-1.00AG	Version
Order No.	1200600000	Heavy-duty connectors, Crimp contact, HE, HEE, HQ, MixMate, Male,
GTIN (EAN)	4008190171308	Conductor cross-section, max.: 1, turned, Copper alloy
Qty.	100 pc(s).	
Type	HDC-C-HE-SM4.0AG	Version
Order No.	1200900000	Heavy-duty connectors, Crimp contact, HE, HEE, HQ, MixMate, Male,
GTIN (EAN)	4008190115906	Conductor cross-section, max.: 4, turned, Copper alloy
Qty.	100 pc(s).	
Type	HDC-C-HE-SM4.0AU	Version
Order No.	1651460000	Heavy-duty connectors, Crimp contact, HE, HEE, HQ, MixMate, Male,
GTIN (EAN)	4008190400132	Conductor cross-section, max.: 4, turned, Copper alloy
Qty.	100 pc(s).	

Creation date July 5, 2024 2:23:08 AM CEST

Catalogue status 29.06.2024 / We reserve the right to make technical changes.

HDC HE 24 MC 25-48

Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com

Accessories

Type	HDC-C-HE-SM1.5AU	Version
Order No.	1651440000	Heavy-duty connectors, Crimp contact, HE, HEE, HQ, MixMate, Male,
GTIN (EAN)	4008190400118	Conductor cross-section, max.: 1.5, turned, Copper alloy
Qty.	100 pc(s).	

Slotted screwdriver



Slotted screwdriver with rounded blade SD DIN 5265, ISO 2380/2, output to DIN 5264, ISO 2380/1. ChromTop tip, SoftFinish grip

General ordering data

Type	SDS 0.8X4.0X100	Version
Order No.	9008340000	Screwdriver, Screwdriver
GTIN (EAN)	4032248056293	
Qty.	1 pc(s).	

Type	SDS 0.6X3.5X100	Version
Order No.	9008330000	Screwdriver, Screwdriver
GTIN (EAN)	4032248056286	
Qty.	1 pc(s).	

HE

Various accessories are available for our inserts. This includes coding elements for the inserts.



General ordering data

Type	HDC HE CP	Version
Order No.	1003240000	Heavy-duty connectors, Accessories, Coding System
GTIN (EAN)	4032248698233	
Qty.	100 pc(s).	

Tightening torques and screwing tools

Screw size	Connector type	Dia. tightening torque in Nm	Recommended blade inserts and AF size for hexagon socket
M 2.5	Signal contacts		
	S 6/6	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	S 6/12	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
M 2.9 x 0.5	Fastening screws		
	HQ 4/2	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
	HQ 8	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
	HQ 17	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
M 3	Contact screws		
	HA 3	0.5 - 0.55	SD 0.5 x 3.0 mm
	HA 4	0.5 - 0.55	SD 0.5 x 3.0 mm
	HA 10 bis HA 48	0.5 - 0.55	SD 0.6 x 3.5 mm or PH0
	HE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	HVE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Signal contacts:		
	S 4/2	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	S 4/8	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	PE connection via female contact		
	S 4	0.5 - 0.8	SD 0.6 x 3.5 mm
	ConCept modular frame, metal	0.5 - 0.55	SD 0.6 x 3.5 mm
	PE terminal		
	HQ 5	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm
	HQ 7	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm
	Fastening screws	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Guide pin	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Guide bush	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Coding pins	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
M 4	Contact screws		
	HSB	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	PE connection via male contact		
	S 4	0.5 - 0.8	SD 0.6 x 3.5 mm
	ConCept modular frame, metal	1.2 - 1.5	SD 0.6 x 3.5 mm
	PE terminal		
	HA	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HEE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HVE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HD	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	HDD	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	S 6/6 (for signal contacts)	1.2 - 1.5	0.8 x 4 mm or PZ1
	ConCept modular frame, plastic	1.2 - 1.5	0.8 x 4 mm or PZ1
M 5	PE terminal		
	HSB	2 - 2.5	SD 1 x 5.5 mm or PZ2
	S 4/0 (Screw connection)	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/0 (Axial screw connection)	2 - 2.5	SD 0.8 x 4 mm or PZ 2
	S 4/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/8	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 6/12	2 - 2.5	SD 0.8 x 4 mm or PZ 2
	S 6/36	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 8/24	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 12/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2
M 6	Power contacts		
	S 4/0 (Screw connection)	1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm
	S 4/2	1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm
	S 4/8	1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm
M 7 x 0.75	Power contacts		
	S 4	1.1 - 1.7	SW 2
	S 6/6 (+ PE)	6 - 8	SW 4
M 8 x 0.75	Power contacts		
	S 6/12	1.1 - 1.7	SW 2
	S 8/0 (+ PE)	6 (10-16 mm ²) - 7 (25 mm ²)	SW 4
M10 x 1	Power contacts		
	S 4/0 (Axial connection)	2 - 3	SW 3

Increasing the tightening torque does not improve the contact resistance. The stated torque settings offer optimal mechanical, thermal and electrical conditions. Exceeding the recommended values may even damage the conductor and terminal.