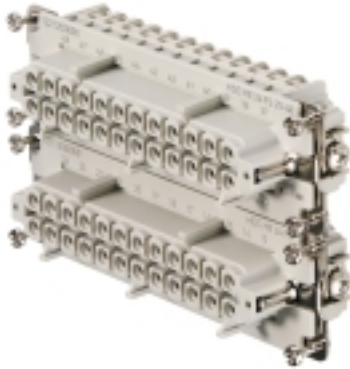


HDC HE 24 FS 25-48**Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com

For the screw connection, the wire connection level is designed as a screw element. All screw connection elements are equipped with wire protection (with the exception of size 1).

Screw connection

General ordering data

Version	HDC insert, Female, 500 V, 16 A, Number of poles: 24, Screw connection, Size: 8
Order No.	1221200000
Type	HDC HE 24 FS 25-48
GTIN (EAN)	4008190014896
Qty.	1 pc(s).

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Technical data

Dimensions and weights

Depth	111 mm	Depth (inches)	4.37 inch
Height	35.2 mm	Height (inches)	1.386 inch
Width	34 mm	Width (inches)	1.339 inch
Net weight	121.44 g		

Temperatures

Limit temperature	-40 °C ... 125 °C
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Dimensions

Height of socket	35.2 mm	Total length base	111 mm
Width	34 mm		

General data

BG	8	
Colour	beige	
Conductor cross-section	2.5 mm²	
Free from halogens	true	
Insulating material	PC glass-fibre reinforced (UL-listed and railway-certified)	
Insulating material group	IIIa	
Insulation strength	10 ¹⁰ Ω	
Low smoke acc. DIN EN 45545-2	Yes	
Material	Copper alloy	
Max. torque for main contact	0.55 Nm	
Min. torque for main contact	0.5 Nm	
Number of poles	24	
Plugging cycles, silver	≥ 500	
Pollution severity	3	
Rated current (DIN EN 61984)	16 A	
Rated current (UR)	Wire connection cross section AWG	AWG 12
	Rated current	20 A
	Wire connection cross section AWG	AWG 14
	Rated current	15 A
	Wire connection cross section AWG	AWG 16
	Rated current	10 A
	Wire connection cross section AWG	AWG 18
	Rated current	7 A
	Wire connection cross section AWG	AWG 20
Rated current (cUR)	Rated current	5 A
	Wire connection cross section AWG	AWG 12
	Rated current	19.7 A
	Wire connection cross section AWG	AWG 14
	Rated current	15 A
	Wire connection cross section AWG	AWG 16
	Rated current	11.3 A
	Wire connection cross section AWG	AWG 18
	Rated current	10.3 A
Rated current (cUR)	Wire connection cross section AWG	AWG 20
	Rated current	8 A
Rated impulse voltage (DIN EN 61984)	6 kV	
Rated voltage (DIN EN 61984)	500 V	
Rated voltage according to UL/CSA	600 V AC/DC	

Creation date November 7, 2024 9:44:06 AM CET

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Technical data

Series	HE
Size	8
Surface finish	Silver passivated
Type	Female
Type of connection	Screw connection
UL 94 flammability rating	V-0
Volume resistance	$\leq 2 \text{ m}\Omega$

Connection data PE

Blade size, slotted (PE connection)	SD 0.8 x 4.0	Connection type PE	Screw connection
Fixing screw	M 4	Rated cross-section	4 mm ²
Stripping length PE connection	10 mm	Tightening torque, max. PE connection	1.5 Nm
Tightening torque, min. PE connection	1.2 Nm	Wire cross section, AWG (PE), max.	AWG 12
Wire cross section, AWG (PE), min.	AWG 20		

Version

BG	8	Blade size	size PH1
Blade size, slotted (screw connection)	SD 0.6 x 3.5	Clamping screw	M 3
Conductor cross-section, max.	2.5 mm ²	Conductor cross-section, min.	0.5 mm ²
Material	Copper alloy	Max. torque for main contact	0.55 Nm
Min. torque for main contact	0.5 Nm	Size	8
Stripping length, rated connection	9 mm	Surface finish	Silver passivated
Type of connection	Screw connection	Volume resistance	$\leq 2 \text{ m}\Omega$
Wire connection cross section AWG, max.	AWG 14	Wire connection cross section AWG, min.	AWG 20
Wire connection cross section, finely stranded, max.	2.5 mm ²	Wire connection cross section, finely stranded, min.	0.5 mm ²
Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, max.	2.5 mm ²	Wire cross-section, solid, max.	2.5 mm ²
Wire cross-section, solid, min.	0.5 mm ²		

Classifications

ETIM 6.0	EC000438	ETIM 7.0	EC000438
ETIM 8.0	EC000438	ETIM 9.0	EC000438
ECLASS 9.0	27-44-02-05	ECLASS 9.1	27-44-02-05
ECLASS 10.0	27-44-02-05	ECLASS 11.0	27-44-02-05
ECLASS 12.0	27-44-02-05	ECLASS 13.0	27-44-02-05
ECLASS 14.0	27-44-02-05		

Substance	Acetone
Chemical resistance	Resistant
Substance	Ammonia, watery
Chemical resistance	Conditionally resistant
Substance	Petrol
Chemical resistance	Resistant
Substance	Benzene
Chemical resistance	Resistant
Substance	Diesel oil
Chemical resistance	Conditionally resistant

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Technical data

Substance	Acetic acid, concentrated
Chemical resistance	Resistant
Substance	Potassium hydroxide
Chemical resistance	Conditionally resistant
Substance	Methanol
Chemical resistance	Conditionally resistant
Substance	Motor oil
Chemical resistance	Conditionally resistant
Substance	Lye, diluted
Chemical resistance	Resistant
Substance	Hydrochlorofluorocarbons
Chemical resistance	Conditionally resistant
Substance	Outdoor use
Chemical resistance	Conditionally resistant

Environmental Product Compliance

RoHS Compliance Status	Compliant with exemption
RoHS Exemption (if applicable/known)	6c
REACH SVHC	Lead 7439-92-1 Potassium perfluorobutane sulfonate 29420-49-3
SCIP	e98b2b24-ba23-41bf-8d19-Odda3647412f
Chemical resistance	de.myview.objectmodel.impl.BlockImpl@510bcb68 de.myview.objectmodel.impl.BlockImpl@389c9abf de.myview.objectmodel.impl.BlockImpl@6729015 de.myview.objectmodel.impl.BlockImpl@606d5d17 de.myview.objectmodel.impl.BlockImpl@6f328af9 de.myview.objectmodel.impl.BlockImpl@3327acc2 de.myview.objectmodel.impl.BlockImpl@21c7608b de.myview.objectmodel.impl.BlockImpl@2b480441 de.myview.objectmodel.impl.BlockImpl@50d62693 de.myview.objectmodel.impl.BlockImpl@5e99c1f7 de.myview.objectmodel.impl.BlockImpl@44402197 de.myview.objectmodel.impl.BlockImpl@2f415f52

Approvals

Approvals



ROHS

Conform

Downloads

Approval/Certificate/Document of Conformity	Manufacturer's declaration
Engineering Data	CAD data – STEP
Technical Documentation	1221200000 HDC HE 24 FS 25-48 STP Blatt_1.pdf
Catalogues	Catalogues in PDF-format
Brochures	FL FIELDWIRING EN FL FIELDWIRING EN

HDC HE 24 FS 25-48

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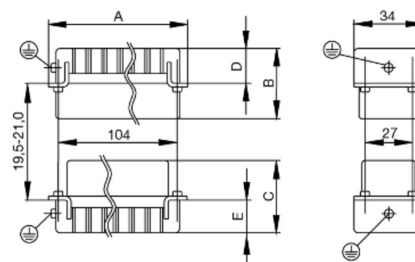
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Drawings



HDC HE 24 FS 25-48**Weidmüller Interface GmbH & Co. KG**

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www.weidmueller.com**Accessories****Slotted screwdriver**

VDE insulated slot-head screwdriver, SDI DIN 7437, ISO 2380/2, drive output acc. to DIN 5264, ISO 2380/1. SoftFinish grip

General ordering data

Type	SDIS 0.6X3.5X100	Version
Order No.	9008390000	Screwdriver, Screwdriver
GTIN (EAN)	4032248056354	
Qty.	1 pc(s).	
Type	SDIS 0.8X4.0X100	Version
Order No.	9008400000	Screwdriver, Screwdriver
GTIN (EAN)	4032248056361	
Qty.	1 pc(s).	

Crosshead screwdriver Phillips

VDE insulated crosshead screwdriver, for Phillips screws, SDIK PH DIN 7438, ISO 8764/2-PH, output to ISO 8764-PH, SoftFinish grip

General ordering data

Type	SDIK PH1	Version
Order No.	9008570000	Screwdriver, Screwdriver
GTIN (EAN)	4032248056569	
Qty.	1 pc(s).	

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www.weidmueller.com**Accessories****Crosshead screwdriver Phillips**

Crosshead screwdriver, Phillips, SDK PH DIN 5262, ISO 8764/2-PH, output to ISO 8764-PH, ChromTop tip, SoftFinish grip

General ordering data

Type	SDK PH1	Version
Order No.	9008480000	Screwdriver, Screwdriver
GTIN (EAN)	4032248056477	
Qty.	1 pc(s).	

DSTV

Various accessories are available for our inserts. This includes coding elements for the inserts.

General ordering data

Type	DSTV COBU5	Version
Order No.	1471500000	Heavy-duty connectors, Accessories, Coding element
GTIN (EAN)	4008190178543	
Qty.	100 pc(s).	
Type	DSTV COST4	Version
Order No.	1471300000	Heavy-duty connectors, Accessories, Coding System
GTIN (EAN)	4008190017354	
Qty.	100 pc(s).	

HDC HE 24 FS 25-48**Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

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www.weidmueller.com**Accessories****Slotted screwdriver**

Slotted screwdriver with rounded blade SD DIN 5265,
ISO 2380/2, output to DIN 5264, ISO 2380/1.
ChromTop tip, SoftFinish grip

General ordering data

Type	SDS 0.6X3.5X100	Version
Order No.	9008330000	Screwdriver, Screwdriver
GTIN (EAN)	4032248056286	
Qty.	1 pc(s).	
Type	SDS 0.8X4.0X100	Version
Order No.	9008340000	Screwdriver, Screwdriver
GTIN (EAN)	4032248056293	
Qty.	1 pc(s).	

Tightening torques and screwing tools

Screw size	Connector type	Dia. tightening torque in Nm	Recommended blade inserts and AF size for hexagon socket
M 2.5	Signal contacts		
	S 6/6	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	S 6/12	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
M 2.9 x 0.5	Fastening screws		
	HQ 4/2	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
	HQ 8	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
	HQ 17	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
M 3	Contact screws		
	HA 3	0.5 - 0.55	SD 0.5 x 3.0 mm
	HA 4	0.5 - 0.55	SD 0.5 x 3.0 mm
	HA 10 bis HA 48	0.5 - 0.55	SD 0.6 x 3.5 mm or PH0
	HE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	HVE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Signal contacts:		
	S 4/2	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	S 4/8	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	PE connection via female contact		
	S 4	0.5 - 0.8	SD 0.6 x 3.5 mm
	ConCept modular frame, metal	0.5 - 0.55	SD 0.6 x 3.5 mm
	PE terminal		
	HQ 5	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm
	HQ 7	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm
	Fastening screws	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Guide pin	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Guide bush	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Coding pins	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
M 4	Contact screws		
	HSB	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	PE connection via male contact		
	S 4	0.5 - 0.8	SD 0.6 x 3.5 mm
	ConCept modular frame, metal	1.2 - 1.5	SD 0.6 x 3.5 mm
	PE terminal		
	HA	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HEE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HVE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HD	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	HDD	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	S 6/6 (for signal contacts)	1.2 - 1.5	0.8 x 4 mm or PZ1
	ConCept modular frame, plastic	1.2 - 1.5	0.8 x 4 mm or PZ1
M 5	PE terminal		
	HSB	2 - 2.5	SD 1 x 5.5 mm or PZ2
	S 4/0 (Screw connection)	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/0 (Axial screw connection)	2 - 2.5	SD 0.8 x 4 mm or PZ 2
	S 4/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/8	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 6/12	2 - 2.5	SD 0.8 x 4 mm or PZ 2
	S 6/36	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 8/24	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 12/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2
M 6	Power contacts		
	S 4/0 (Screw connection)	1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm
	S 4/2	1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm
	S 4/8	1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm
M 7 x 0.75	Power contacts		
	S 4	1.1 - 1.7	SW 2
	S 6/6 (+ PE)	6 - 8	SW 4
M 8 x 0.75	Power contacts		
	S 6/12	1.1 - 1.7	SW 2
	S 8/0 (+ PE)	6 (10-16 mm ²) - 7 (25 mm ²)	SW 4
M10 x 1	Power contacts		
	S 4/0 (Axial connection)	2 - 3	SW 3

Increasing the tightening torque does not improve the contact resistance. The stated torque settings offer optimal mechanical, thermal and electrical conditions. Exceeding the recommended values may even damage the conductor and terminal.