

**SL 5.08HC/20/180 3.2SN BK BX****Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com

**Product image**

Pin headers in glass-fibre-reinforced plastic with straight wire outlet; optimised for wave soldering. The flange variant (F) can be screwed onto the respective counter piece or the circuit board. There is no need for an extra screw to connect the circuit board when the solder flange (LF) version is used. This also protects the solder points from mechanical strain. All pin headers can be manually coded or ordered pre-coded. HC = High Current.

**General ordering data**

|              |   |
|--------------|---|
| Version      | PCB plug-in connector, male header, open side, THT solder connection, 5.08 mm, Number of poles: 20, 180°, Solder pin length (l): 3.2 mm, tinned, black, Box |
| Order No.    | <a href="#">1148510000</a>  |
| Type         | SL 5.08HC/20/180 3.2SN BK BX  |
| GTIN (EAN)   | 4032248934768   |
| Qty.         | 20 pc(s).   |
| Product data | IEC: 400 V / 24 A<br>UL: 300 V / 18.5 A   |
| Packaging    | Box   |

Creation date August 29, 2024 8:26:18 PM CEST

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## Technical data

## Dimensions and weights

|                          |            |                 |            |
|--------------------------|------------|-----------------|------------|
| Depth                    | 8.43 mm    | Depth (inches)  | 0.332 inch |
| Height                   | 15.2 mm    | Height (inches) | 0.598 inch |
| Height of lowest version | 12 mm      | Width           | 101.4 mm   |
| Width (inches)           | 3.992 inch | Net weight      | 5.174 g    |

## System specifications

|  |   |  |                              |
|--|---|--|------------------------------|
| Product family                               | OMNIMATE Signal - series BL/SL 5.08                 | Type of connection                         | Board connection             |
| Mounting onto the PCB                        | THT solder connection                               | Pitch in mm (P)                            | 5.08 mm                      |
| Pitch in inches (P)                          | 0.2 "   | Outgoing elbow                             | 180°                         |
| Number of poles                              | 20  | Number of solder pins per pole             | 1                            |
| Solder pin length (l)                        | 3.2 mm  | Solder pin length tolerance                | +0.1 / -0.3 mm               |
| Solder pin dimensions                        | d = 1.2 mm, Octagonal                               | Solder pin dimensions = d tolerance        | 0 / -0.03 mm                 |
| Solder eyelet hole diameter (D)              | 1.5 mm  | Solder eyelet hole diameter tolerance (D)  | + 0.1 mm                     |
| L1 in mm                                     | 96.52 mm  | L1 in inches                               | 3.8 "                        |
| Number of rows                               | 1   | Pin series quantity                        | 1                            |
| Touch-safe protection acc. to DIN VDE 57 106 | finger-safe unplugged/<br>back-of-hand-safe plugged | Touch-safe protection acc. to DIN VDE 0470 | IP20 plugged/ IP10 unplugged |
| Protection degree                            | IP20  | Volume resistance                          | ≤5 mΩ                        |
| Can be coded                                 | Yes   | Plugging cycles                            | 25                           |
| Plugging force/pole, max.                    | 10 N  | Pulling force/pole, max.                   | 7.5 N                        |

## Material data

|                                       |                                |                                       |                                |
|---------------------------------------|--------------------------------|---------------------------------------|--------------------------------|
| Insulating material                   | PA GF                          | Colour                                | black                          |
| Colour chart (similar)                | RAL 9011                       | Insulating material group             | II                             |
| Comparative Tracking Index (CTI)      | ≥ 550                          | UL 94 flammability rating             | V-0                            |
| Contact material                      | Cu-alloy                       | Contact surface                       | tinned                         |
| Layer structure of solder connection  | 1...3 µm Ni / 2...4 µm Sn matt | Layer structure of plug contact       | 1...3 µm Ni / 2...4 µm Sn matt |
| Storage temperature, min.             | -40 °C                         | Storage temperature, max.             | 70 °C                          |
| Operating temperature, min.           | -50 °C                         | Operating temperature, max.           | 100 °C                         |
| Temperature range, installation, min. | -25 °C                         | Temperature range, installation, max. | 100 °C                         |

## Rated data acc. to IEC

|   |                        |   |       |
|---|------------------------|---|-------|
| tested acc. to standard   | IEC 60664-1, IEC 61984 | Rated current, min. number of poles (Tu=20°C)                         | 24 A  |
| Rated current, max. number of poles (Tu=20°C)                             | 19 A                   | Rated current, min. number of poles (Tu=40°C)                         | 21 A  |
| Rated current, max. number of poles (Tu=40°C)                             | 16.5 A                 | Rated voltage for surge voltage class / pollution degree II/2         | 400 V |
| Rated voltage for surge voltage class / pollution degree III/2            | 320 V                  | Rated voltage for surge voltage class / pollution degree III/3        | 250 V |
| Rated impulse voltage for surge voltage class/ pollution degree II/2      | 4 kV                   | Rated impulse voltage for surge voltage class/ pollution degree III/2 | 4 kV  |
| Rated impulse voltage for surge voltage class/ contamination degree III/3 | 4 kV                   |   |       |

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**Technical data****Rated data acc. to CSA**

Institute (CSA)



Certificate No. (CSA)

200039-1121690

Rated voltage (Use group B / CSA) 300 V

Rated voltage (Use group D / CSA) 300 V

Rated current (Use group B / CSA) 18.5 A

Rated current (Use group D / CSA) 18.5 A

Reference to approval values

Specifications are maximum values, details - see approval certificate.

**Rated data acc. to UL 1059**

Institute (cURus)



Certificate No. (cURus)

E60693

Rated voltage (Use group B / UL 1059) 300 V

Rated voltage (Use group D / UL 1059) 300 V

Rated current (Use group B / UL 1059) 18.5 A

Rated current (Use group D / UL 1059) 10 A

Reference to approval values

Specifications are maximum values, details - see approval certificate.

**Packing**

Packaging Box

VPE length 141 mm

VPE width 127 mm

VPE height 30 mm

**Classifications**

ETIM 6.0 EC002637

ETIM 7.0 EC002637

ETIM 8.0 EC002637

ETIM 9.0 EC002637

ECLASS 9.0 27-44-04-02

ECLASS 9.1 27-44-04-02

ECLASS 10.0 27-44-04-02

ECLASS 11.0 27-46-02-01

ECLASS 12.0 27-46-02-01

ECLASS 13.0 27-46-02-01

ECLASS 14.0 27-46-02-01

**Environmental Product Compliance**

REACH SVHC

/

RoHS Compliance Status

Compliant without exemption

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## Technical data

## Important note

|                |   |
|----------------|---|
| IPC conformity | Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.  |
| Notes          | <ul style="list-style-type: none"> <li>• Additional variants on request</li> <li>• Gold-plated contact surfaces on request</li> <li>• Rated current related to rated cross-section &amp; min. No. of poles.</li> <li>• Diameter of solder eyelet <math>D = 1.4 \pm 0.1 \text{ mm}</math></li> <li>• Solder eyelet diameter <math>D = 1.5 \pm 0.1 \text{ mm}</math>, from 9 poles</li> <li>• P on drawing = pitch</li> <li>• Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.</li> <li>• In accordance with IEC 61984, OMNIMATE-connectors are connectors without breaking capacity (COC). During designated use, connectors are not allowed to be engaged or disengaged when live or under load</li> <li>• Long term storage of the product with average temperature of 50 °C and maximum humidity 70%, 36 months</li> </ul> |

## Approvals

Approvals



|                         |            |
|-------------------------|------------|
| ROHS                    | Conform    |
| UL File Number Search   | UL Website |
| Certificate No. (cURus) | E60693     |

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[www.weidmueller.com](http://www.weidmueller.com)**Technical data****Downloads**

|   |  |
|---|--|
| Approval/Certificate/Document of Conformity | <a href="#">CB Certificate</a><br><a href="#">CB Testreport</a><br><a href="#">Declaration of the Manufacturer</a>   |
| Engineering Data                            | <a href="#">CAD data – STEP</a>  |
| Product Change Notification                 | <a href="#">EN - Change of packaging</a><br><a href="#">DE - Change of packaging</a><br><a href="#">2022 1202 Addition of insertion chamfers on the mating face of the SL 5.08HC</a><br><a href="#">2022 1202 Ergänzung von Einführschrägen am Steckgesicht bei der SL 5.08HC</a>  |
| Catalogues                                  | <a href="#">Catalogues in PDF-format</a>   |
| Brochures                                   | <a href="#">FL DRIVES EN</a><br><a href="#">MB DEVICE MANUF. EN</a><br><a href="#">FL DRIVES DE</a><br><a href="#">FL BUILDING SAFETY EN</a><br><a href="#">FL APPL LED LIGHTING EN</a><br><a href="#">FL INDUSTR.CONTROLS EN</a><br><a href="#">FL MACHINE SAFETY EN</a><br><a href="#">FL HEATING ELECTR EN</a><br><a href="#">FL APPL INVERTER EN</a><br><a href="#">FL BASE STATION EN</a><br><a href="#">FL ELEVATOR EN</a><br><a href="#">FL POWER SUPPLY EN</a><br><a href="#">FL 72H SAMPLE SER EN</a><br><a href="#">PO OMNIMATE EN</a><br><a href="#">PO OMNIMATE EN</a> |

## SL 5.08HC/20/180 3.2SN BK BX

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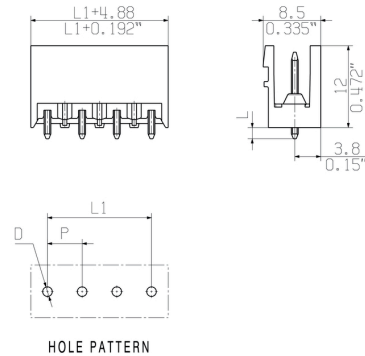
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# Drawings

## Product image



## Dimensional drawing



## Graph



## Graph



## Graph



## Product benefits



Safe power transmission  
Proven properties



1/1



HOLE PATTERN

 PCB-Ø 1,4 TILL POLE 8  
 PCB-Ø 1,5 FROM POLE 9

 $D=1.4 \text{ or } 1.5$   
 $D=0.055\"/>$ 

|    |         |           |
|----|---------|-----------|
| 24 | 116,84  | 4,600     |
| 23 | 111,76  | 4,400     |
| 22 | 106,68  | 4,200     |
| 21 | 101,60  | 4,000     |
| 20 | 96,52   | 3,800     |
| 19 | 91,44   | 3,600     |
| 18 | 86,36   | 3,400     |
| 17 | 81,28   | 3,200     |
| 16 | 76,20   | 3,000     |
| 15 | 71,12   | 2,800     |
| 14 | 66,04   | 2,600     |
| 13 | 60,96   | 2,400     |
| 12 | 55,88   | 2,200     |
| 11 | 50,80   | 2,000     |
| 10 | 45,72   | 1,800     |
| 9  | 40,64   | 1,600     |
| 8  | 35,56   | 1,400     |
| 7  | 30,48   | 1,200     |
| 6  | 25,40   | 1,000     |
| 5  | 20,32   | 0,800     |
| 4  | 15,24   | 0,600     |
| 3  | 10,16   | 0,400     |
| 2  | 5,08    | 0,200     |
| n  | L1 [mm] | L1 [Inch] |

For the mounting of PCBs, it should be noted that the rated data given in the catalogue relates only to the connection elements. The necessary creepage and clearance paths must be observed in connection with the respective applicant in accordance to VDE 0110. The current-carrying capacity and pitch tolerance is to be determined according to IEC 60326 part 3 very fine.

Weidmüller connectors are tested to the DIN VDE 0627 standard, and are valid for its field of application. Provided that the connectors are used to the intended purpose, all requirements with respect to the occurring of electrical, mechanical, thermic and corrosive stress will be satisfied.

P=PITCH

SHOWN: SL 5.08HC/04/180

| STIFTLAENGE L<br>PIN LENGTH L | TOLERANZ<br>TOLERANCE |
|-------------------------------|-----------------------|
| 3,2                           | 0,1<br>-0,3           |
| 4,5                           | 0,1<br>-0,3           |

 General tolerance:  
 DIN ISO 2768-mK


99587/5

22.11.17 HELIS\_MA

04

Modification

**Weidmüller****3 50953**

04

Drawing no.

Issue no.

Sheet 01

of 05 sheets



Date Name

Drawn 18.02.2011 HERTEL\_S

Responsible HERTEL\_S

Checked 30.11.2017 HELIS\_MA

Approved LANG\_T

**SL 5.08HC/.. /180..**STIFTELEISTE  
MALE HEADER

Scale: 2:1

Supersedes: .

Product file: SL5.08 HC

7377

## Recommended wave soldering profiles

**Weidmüller Interface GmbH & Co. KG**  
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### Single Wave:



### Double Wave:



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

We reserve the right to make technical changes.