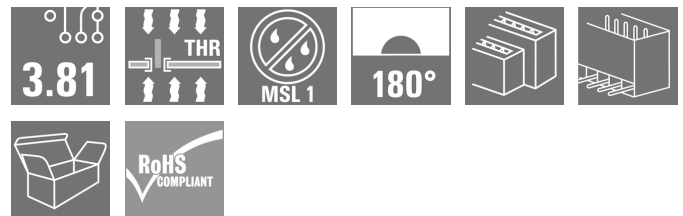


SCDV-THR 3.81/06/180G 3.2SN BK BX**Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com**Product image**

High-temperature-resistant two-tier SCDV-THR pin header for reflow soldering.

- It allows you to use two interfaces on only one surface and with only one step in the work flow.
- Outlet direction: 90° (recumbent)
- Connections at two offset levels and open access to each row.
- Space for labelling and coding
- Packed in cardboard box.

Weidmüller's 3.81-mm-pitch (0.15 inch) plug-in connectors are compatible with the layouts of standard connectors and offer space for labelling and coding.

General ordering data

| | |
|--------------|--|
| Version | PCB plug-in connector, male header, closed side, THT/THR solder connection, 3.81 mm, Number of poles: 6, 180°, Solder pin length (l): 3.2 mm, tinned, black, Box |
| Order No. | 1035480000 |
| Type | SCDV-THR 3.81/06/180G 3.2SN BK BX |
| GTIN (EAN) | 4032248764242 |
| Qty. | 50 pc(s). |
| Product data | IEC: 320 V / 17.5 A UL: 300 V / 11 A |
| Packaging | Box |

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Technical data

Dimensions and weights

| | | | |
|--------------------------|------------|-----------------|------------|
| Depth | 22.7 mm | Depth (inches) | 0.894 inch |
| Height | 25.1 mm | Height (inches) | 0.988 inch |
| Height of lowest version | 21.9 mm | Width | 12.82 mm |
| Width (inches) | 0.505 inch | Net weight | 4.32 g |

System specifications

| | | | |
|--|---|--|------------------------------|
| Product family | OMNIMATE Signal - series BC/SC 3.81 | Type of connection | Board connection |
| Mounting onto the PCB | THT/THR solder connection | Pitch in mm (P) | 3.81 mm |
| Pitch in inches (P) | 0.15 " | Outgoing elbow | 180° |
| Number of poles | 6 | Number of solder pins per pole | 1 |
| Solder pin length (l) | 3.2 mm | Solder pin length tolerance | +0,02 / -0,02 mm |
| Solder pin dimensions | d = 1.0 mm, Octagonal | Solder pin dimensions = d tolerance | 0 / -0,03 mm |
| Solder eyelet hole diameter (D) | 1.3 mm | Solder eyelet hole diameter tolerance (D)+ | 0,1 mm |
| Outside diameter of solder pad | 2.1 mm | Template aperture diameter | 1.9 mm |
| L1 in mm | 7.62 mm | L1 in inches | 0.3 " |
| Number of rows | 2 | Pin series quantity | 2 |
| Touch-safe protection acc. to DIN VDE 57 106 | finger-safe unplugged/ back-of-hand-safe plugged | Touch-safe protection acc. to DIN VDE 0470 | IP20 plugged/ IP10 unplugged |
| Volume resistance | ≤5 mΩ | Can be coded | Yes |

Material data

| | | | |
|---------------------------------------|----------|---------------------------------------|----------|
| Insulating material | LCP GF | Colour | black |
| Colour chart (similar) | RAL 9011 | Insulating material group | IIla |
| Comparative Tracking Index (CTI) | ≥ 175 | Moisture Level (MSL) | 1 |
| UL 94 flammability rating | V-0 | Contact material | Cu-alloy |
| Contact surface | tinned | Storage temperature, min. | -40 °C |
| Storage temperature, max. | 70 °C | Operating temperature, min. | -50 °C |
| Operating temperature, max. | 120 °C | Temperature range, installation, min. | -25 °C |
| Temperature range, installation, max. | 120 °C | | |

Rated data acc. to IEC

| | | | |
|---|------------------------|---|------------------|
| tested acc. to standard | IEC 60664-1, IEC 61984 | Rated current, min. number of poles (Tu=20°C) | 17.5 A |
| Rated current, max. number of poles (Tu=20°C) | 13.2 A | Rated current, min. number of poles (Tu=40°C) | 17 A |
| Rated current, max. number of poles (Tu=40°C) | 12.2 A | Rated voltage for surge voltage class / pollution degree II/2 | 320 V |
| Rated voltage for surge voltage class / pollution degree III/2 | 160 V | Rated voltage for surge voltage class / pollution degree III/3 | 160 V |
| Rated impulse voltage for surge voltage class/ pollution degree II/2 | 2.5 kV | Rated impulse voltage for surge voltage class/ pollution degree III/2 | 2.5 kV |
| Rated impulse voltage for surge voltage class/ contamination degree III/3 | 2.5 kV | Short-time withstand current resistance | 3 x 1s with 76 A |

Rated data acc. to CSA

| | | | |
|-----------------------------------|-------|-----------------------------------|-------|
| Rated voltage (Use group B / CSA) | 300 V | Rated voltage (Use group D / CSA) | 300 V |
| Rated current (Use group B / CSA) | 11 A | Rated current (Use group D / CSA) | 11 A |

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www.weidmueller.com**Technical data****Rated data acc. to UL 1059**

Rated voltage (Use group B / UL 1059) 300 V

Rated voltage (Use group D / UL 1059) 300 V

Rated current (Use group B / UL 1059) 11 A

Rated current (Use group D / UL 1059) 11 A

Packing

| | | | |
|-----------|--------|------------|--------|
| Packaging | Box | VPE length | 25 mm |
| VPE width | 130 mm | VPE height | 240 mm |

Classifications

| | | | |
|-------------|-------------|-------------|-------------|
| ETIM 6.0 | EC002637 | ETIM 7.0 | EC002637 |
| ETIM 8.0 | EC002637 | ETIM 9.0 | EC002637 |
| ECLASS 9.0 | 27-44-04-02 | ECLASS 9.1 | 27-44-04-02 |
| ECLASS 10.0 | 27-44-04-02 | ECLASS 11.0 | 27-46-02-01 |
| ECLASS 12.0 | 27-46-02-01 | ECLASS 13.0 | 27-46-02-01 |

Environmental Product Compliance

REACH SVHC

/

Important note

| | |
|----------------|--|
| IPC conformity | Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request. |
| Notes | <ul style="list-style-type: none">• Additional variants on request• Rated current related to rated cross-section & min. No. of poles.• Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.• P on drawing = pitch• In accordance with IEC 61984, OMNIMATE-connectors are connectors without breaking capacity (COC). During designated use, connectors are not allowed to be engaged or disengaged when live or under load• Long term storage of the product with average temperature of 50 °C and maximum humidity 70%, 36 months |

Approvals

| | |
|------|---------|
| ROHS | Conform |
|------|---------|

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www.weidmueller.com**Technical data****Downloads**Approval/Certificate/Document of Con-
formity[Declaration of the Manufacturer](#)

Engineering Data

[CAD data – STEP](#)

Catalogues

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Brochures

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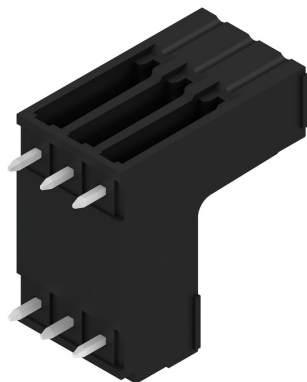
White paper surface mount technology

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Drawings**Product image****Dimensional drawing**

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Accessories

Coding elements

**Only connects what is supposed to be connected: the right connection at the right place.**

Coding elements and locking devices clearly assign connecting elements during the manufacturing process and operation

The coding elements and locking devices are inserted prior to assembly or during the cable assembly phase. The Weidmüller alternative: configure online using the variant configurator to precode prior to delivery.

Incorrect assembly on the circuit board and incorrect plugging of connecting elements is no longer possible. The advantage: no troubleshooting during manufacture and no operational errors by the user.

General ordering data

| Type | SC-SMT 3.81 KO WT BX | Version | Product data | Packaging |
|------------|----------------------------|---|--------------|-----------|
| Order No. | 2467670000 | PCB plug-in connector, Accessories, Coding element, white | | Box |
| GTIN (EAN) | 4050118494693 | | | |
| Qty. | 100 pc(s). | | | |
| Type | SC-SMT 3.81 KO BK BX | Version | Product data | Packaging |
| Order No. | 2460700000 | PCB plug-in connector, Accessories, Coding element, black | | Box |
| GTIN (EAN) | 4050118480023 | | | |
| Qty. | 100 pc(s). | | | |

Recommended wave soldering profiles

Weidmüller Interface GmbH & Co. KG
Klingenbergstraße 16
D-32758 Detmold
Germany
Fon: +49 5231 14-0
Fax: +49 5231 14-292083
www.weidmueller.com

Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

We reserve the right to make technical changes.

Recommended reflow soldering profile

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Reflow soldering profile

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:

- Time for pre heating
- Maximum temperature
- Time above melting point
- Time for cooling
- Maximum heating rate
- Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically $\leq +3\text{K/s}$. In parallel the solder paste is 'activated'. The time above melting point of 217°C the paste gets liquid and components and boards begin to connect. The maximum temperature of 245°C to 254°C should stay between 10 and 40 seconds. In the cooling phase at $\geq -6\text{K/s}$ solder is cured. Board and components cool down while avoiding cold cracks.