

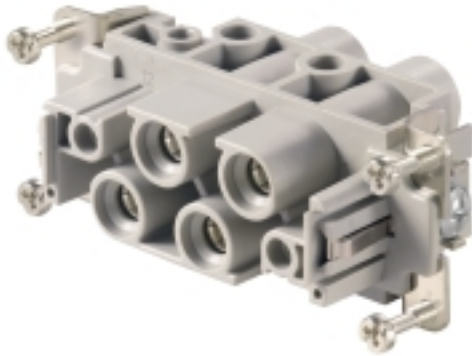
HDC S4/2 FS**Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com



The MixMate series of connectors can simultaneously transmit high rated currents and voltages as well as signals.

The wire connection level is designed for screw connections.

Screw connection.

General ordering data

Version	HDC insert, Female, 830 V, 80 A, Number of poles: 6, Screw connection, Size: 6
Order No.	1023230000
Type	HDC S4/2 FS
GTIN (EAN)	4032248739301
Qty.	1 pc(s).

HDC S4/2 FS

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Technical data

Dimensions and weights

Depth	84.5 mm	Depth (inches)	3.327 inch
Height	46.2 mm	Height (inches)	1.819 inch
Width	34 mm	Width (inches)	1.339 inch
Net weight	109 g		

Temperatures

Limit temperature	-40 °C ... 125 °C
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Dimensions

Height of socket	46.2 mm	Total length base	84.5 mm
Width	34 mm		

General data

BG	6	Colour	beige
Free from halogens		Insulating material	PC glass-fibre reinforced (UL-listed and railway-certified)
	true		
Insulating material group	IIIa	Insulation strength	10 ¹⁰ Ω
Low smoke acc. DIN EN 45545-2	Yes	Material	Copper alloy
Number of poles	6	Number of power contacts	4
Number of signal contacts	2	Plugging cycles, silver	≥ 500
Pollution severity	3	Rated current (DIN EN 61984)	80 A
Rated impulse voltage (DIN EN 61984)	8 kV	Rated voltage (DIN EN 61984)	830 V
Rated voltage according to UL/CSA	600 V AC/DC	Series	MixMate
Size	6	Surface finish	Silver passivated
Type	Female	Type of connection	Screw connection
UL 94 flammability rating	V-0	Volume resistance	≤1 mΩ

Connection data PE

Blade size, slotted (PE connection)	SD 1.2 x 6.5	Connection type PE	Screw connection
Fixing screw	M 5	Rated cross-section	16 mm ²
Stripping length PE connection	13 mm	Tightening torque, max. PE connection	2.5 Nm
Tightening torque, min. PE connection	2 Nm	Wire cross section, AWG (PE), max.	AWG 6
Wire cross section, AWG (PE), min.	AWG 20		

Power contact

Clamping range, power contact, max.	16 mm ²
Clamping range, power contact, min.	1.5 mm ²
Number of poles, performance contact	4
Rated current (DIN EN 61984), power contact	80 A

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Rated current power circuit (UR)	Wire connection cross section AWG	AWG 14
	Rated current	30 A
	Wire connection cross section AWG	AWG 12
	Rated current	35 A
	Wire connection cross section AWG	AWG 10
	Rated current	50 A
	Wire connection cross section AWG	AWG 8
	Rated current	70 A
Rated current power circuit (cUR)	Wire connection cross section AWG	AWG 6
	Rated current	80 A
	Wire connection cross section AWG	AWG 14
	Rated current	15 A
	Wire connection cross section AWG	AWG 12
	Rated current	25 A
	Wire connection cross section AWG	AWG 10
	Rated current	29 A
Rated current signal circuit (UR)	Wire connection cross section AWG	AWG 8
	Rated current	33 A
	Wire connection cross section AWG	AWG 6
	Rated current	35 A
Rated current signal circuit (cUR)	Wire connection cross section AWG	AWG 14
	Rated current	16 A
Rated current signal circuit (cUR)	Wire connection cross section AWG	AWG 14
	Rated current	12 A
Rated impulse voltage (DIN EN 61984), 8 kV power contact		
Rated voltage (DIN EN 61984), power contact		
830 V		
Stripping length, performance contact		
15 mm		
Tightening torque, max.		
2.2 Nm		
Tightening torque, min.		
0.5 Nm		
Type of connection, power contact		
Screw connection		

Signal contact

AF size	SD 0.6 x 3.5	
Clamping range, signal contact, max.	2.5 mm ²	
Clamping range, signal contact, min.	0.5 mm ²	
Number of poles, signal	2	
Rated current (DIN EN 61984), signal	16 A	
Rated current power circuit (UR)	Wire connection cross section AWG	AWG 14
	Rated current	30 A
	Wire connection cross section AWG	AWG 12
	Rated current	35 A
	Wire connection cross section AWG	AWG 10
	Rated current	50 A
	Wire connection cross section AWG	AWG 8
	Rated current	70 A
Rated current power circuit (UR)	Wire connection cross section AWG	AWG 6
	Rated current	80 A

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Rated current power circuit (cUR)	Wire connection cross section AWG	AWG 14
	Rated current	15 A
	Wire connection cross section AWG	AWG 12
	Rated current	25 A
	Wire connection cross section AWG	AWG 10
	Rated current	29 A
	Wire connection cross section AWG	AWG 8
	Rated current	33 A
Rated current signal circuit (UR)	Wire connection cross section AWG	AWG 6
	Rated current	35 A
	Wire connection cross section AWG	AWG 14
Rated current signal circuit (cUR)	Rated current	16 A
	Wire connection cross section AWG	AWG 14
Rated current signal circuit (cUR)	Rated current	12 A
	Wire connection cross section AWG	AWG 14
Rated impulse voltage (DIN EN 61984), signal	6 kV	
Rated voltage (DIN EN 61984), signal contact	400 V	
Stripping length, signal	8 mm	
Tightening torque, max.	2.2 Nm	
Tightening torque, min.	0.5 Nm	
Type of connection, signal	Screw connection	

Version

BG	6	Blade size, slotted (screw connection)	SD 0.8 x 4.0
Clamping screw	M 6	Conductor cross-section, max.	16 mm ²
Conductor cross-section, min.	1.5 mm ²	Material	Copper alloy
Size	6	Stripping length, rated connection	15 mm
Surface finish	Silver passivated	Type of connection	Screw connection
Volume resistance	≤1 mΩ	Wire connection cross section AWG, max.	AWG 6
Wire connection cross section AWG, min.	AWG 16	Wire connection cross section, finely stranded, max.	16 mm ²
Wire connection cross section, finely stranded, min.	0.5 mm ²	Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, max.	16 mm ²
Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, min.	0.5 mm ²	Wire cross-section, solid, max.	16 mm ²
Wire cross-section, solid, min.	0.5 mm ²		

Classifications

ETIM 6.0	EC000438	ETIM 7.0	EC000438
ETIM 8.0	EC000438	ETIM 9.0	EC000438
ECLASS 9.0	27-44-02-05	ECLASS 9.1	27-44-02-05
ECLASS 10.0	27-44-02-05	ECLASS 11.0	27-44-02-05
ECLASS 12.0	27-44-02-05	ECLASS 13.0	27-44-02-05
ECLASS 14.0	27-44-02-05		

Substance	Acetone
Chemical resistance	Resistant
Substance	Ammonia, watery
Chemical resistance	Conditionally resistant
Substance	Petrol

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Chemical resistance	Resistant
Substance	Benzene
Chemical resistance	Resistant
Substance	Diesel oil
Chemical resistance	Conditionally resistant
Substance	Acetic acid, concentrated
Chemical resistance	Resistant
Substance	Potassium hydroxide
Chemical resistance	Conditionally resistant
Substance	Methanol
Chemical resistance	Conditionally resistant
Substance	Motor oil
Chemical resistance	Conditionally resistant
Substance	Lye, diluted
Chemical resistance	Resistant
Substance	Hydrochlorofluorocarbons
Chemical resistance	Conditionally resistant
Substance	Outdoor use
Chemical resistance	Conditionally resistant

Environmental Product Compliance

RoHS Compliance Status	Compliant with exemption
RoHS Exemption (if applicable/known)	6c
REACH SVHC	Lead 7439-92-1 Potassium perfluorobutane sulfonate 29420-49-3
SCIP	b67daa31-7dca-434d-8290-da7fb52f83a2
Chemical resistance	de.myview.objectmodel.impl.BlockImpl@15ace910 de.myview.objectmodel.impl.BlockImpl@1adb39a2 de.myview.objectmodel.impl.BlockImpl@4242a870 de.myview.objectmodel.impl.BlockImpl@5425dc09 de.myview.objectmodel.impl.BlockImpl@26b34bf4 de.myview.objectmodel.impl.BlockImpl@65e660a9 de.myview.objectmodel.impl.BlockImpl@32b0554d de.myview.objectmodel.impl.BlockImpl@488f1286 de.myview.objectmodel.impl.BlockImpl@745f1c88 de.myview.objectmodel.impl.BlockImpl@226ad982 de.myview.objectmodel.impl.BlockImpl@1240eabf de.myview.objectmodel.impl.BlockImpl@226bc153

Approvals

Approvals



ROHS	Conform
UL File Number Search	UL Website
Certificate No. (cURus)	E92202

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Technical data

Downloads

Approval/Certificate/Document of Con-
formity

[Manufacturer's declaration](#)

Engineering Data

[CAD data – STEP](#)

Catalogues

[Catalogues in PDF-format](#)

Brochures

[FL FIELDWIRING EN](#)

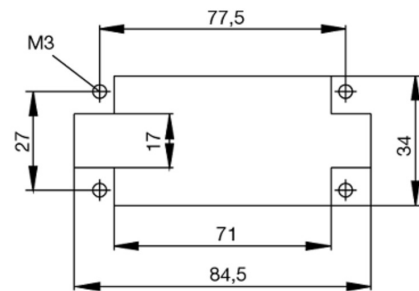
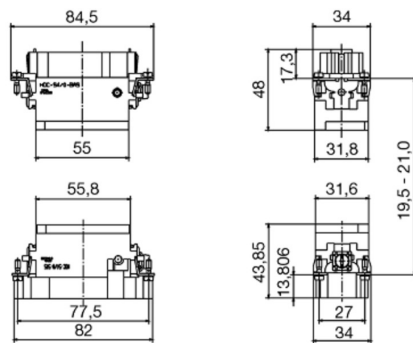
[FL FIELDWIRING EN](#)

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Drawings



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www.weidmueller.com**Accessories****Slotted screwdriver**

VDE insulated slot-head screwdriver, SDI DIN 7437, ISO 2380/2, drive output acc. to DIN 5264, ISO 2380/1. SoftFinish grip

General ordering data

Type	SDIS 0.6X3.5X100	Version
Order No.	9008390000	Screwdriver, Screwdriver
GTIN (EAN)	4032248056354	
Qty.	1 pc(s).	
Type	SDIS 0.8X4.0X100	Version
Order No.	9008400000	Screwdriver, Screwdriver
GTIN (EAN)	4032248056361	
Qty.	1 pc(s).	

Slotted screwdriver

Slotted screwdriver with rounded blade SD DIN 5265, ISO 2380/2, output to DIN 5264, ISO 2380/1. ChromTop tip, SoftFinish grip

General ordering data

Type	SDS 0.6X3.5X100	Version
Order No.	9008330000	Screwdriver, Screwdriver
GTIN (EAN)	4032248056286	
Qty.	1 pc(s).	
Type	SDS 0.8X4.0X100	Version
Order No.	9008340000	Screwdriver, Screwdriver
GTIN (EAN)	4032248056293	
Qty.	1 pc(s).	

Tightening torques and screwing tools

Screw size	Connector type	Dia. tightening torque in Nm	Recommended blade inserts and AF size for hexagon socket
M 2.5	Signal contacts		
	S 6/6	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	S 6/12	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
M 2.9 x 0.5	Fastening screws		
	HQ 4/2	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
	HQ 8	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
	HQ 17	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
M 3	Contact screws		
	HA 3	0.5 - 0.55	SD 0.5 x 3.0 mm
	HA 4	0.5 - 0.55	SD 0.5 x 3.0 mm
	HA 10 bis HA 48	0.5 - 0.55	SD 0.6 x 3.5 mm or PH0
	HE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	HVE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Signal contacts:		
	S 4/2	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	S 4/8	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	PE connection via female contact		
	S 4	0.5 - 0.8	SD 0.6 x 3.5 mm
	ConCept modular frame, metal	0.5 - 0.55	SD 0.6 x 3.5 mm
	PE terminal		
	HQ 5	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm
	HQ 7	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm
	Fastening screws	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Guide pin	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Guide bush	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Coding pins	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
M 4	Contact screws		
	HSB	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	PE connection via male contact		
	S 4	0.5 - 0.8	SD 0.6 x 3.5 mm
	ConCept modular frame, metal	1.2 - 1.5	SD 0.6 x 3.5 mm
	PE terminal		
	HA	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HEE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HVE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HD	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	HDD	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	S 6/6 (for signal contacts)	1.2 - 1.5	0.8 x 4 mm or PZ1
	ConCept modular frame, plastic	1.2 - 1.5	0.8 x 4 mm or PZ1
M 5	PE terminal		
	HSB	2 - 2.5	SD 1 x 5.5 mm or PZ2
	S 4/0 (Screw connection)	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/0 (Axial screw connection)	2 - 2.5	SD 0.8 x 4 mm or PZ 2
	S 4/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/8	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 6/12	2 - 2.5	SD 0.8 x 4 mm or PZ 2
	S 6/36	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 8/24	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 12/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2
M 6	Power contacts		
	S 4/0 (Screw connection)	1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm
	S 4/2	1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm
	S 4/8	1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm
M 7 x 0.75	Power contacts		
	S 4	1.1 - 1.7	SW 2
	S 6/6 (+ PE)	6 - 8	SW 4
M 8 x 0.75	Power contacts		
	S 6/12	1.1 - 1.7	SW 2
	S 8/0 (+ PE)	6 (10-16 mm ²) - 7 (25 mm ²)	SW 4
M10 x 1	Power contacts		
	S 4/0 (Axial connection)	2 - 3	SW 3

Increasing the tightening torque does not improve the contact resistance. The stated torque settings offer optimal mechanical, thermal and electrical conditions. Exceeding the recommended values may even damage the conductor and terminal.