HDC S6/36 MC

Weidmüller Interface GmbH & Co. KG
Klingenbergstraße 26
D-32758 Detmold
Germany

www.weidmueller.com



The MixMate series of connectors can simultaneously transmit high rated currents and voltages as well as signals.
The wire connection level is designed as a crimp contact.
The established crimp connection has been used as a standard for decades.
Crimp contacts are not delivered with the inserts.
Crimp connection

General ordering data

Version	HDC insert, Male, 690 V, 40 A, Number of poles: 42, Crimp connection, Size: 6
Order No.	1023320000
Type	HDC S6/36 MC
GTIN (EAN)	4032248739462
Qty.	1 pc(s).

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Technical data

Dimensions and weights

Depth	84.5 mm	Depth (inches)	3.327 inch
Height	38.1 mm	Height (inches)	1.5 inch
Width	34 mm	Width (inches)	1.339 inch
Net weight	60 g		

Temperatures

Limit temperature	-40 °C ... 125 °C

Dimensions

Height of plug	38.1 mm	Total length base	84.5 mm
Width	34 mm		

General data

BG	6	Colour	beige
Free from halogens	true	Insulating material	PC glass-fibre reinforced (UL-listed and railway-certified)
Insulating material group	IIIa	Insulation strength	10^{10} Ω
Low smoke acc. DIN EN 45545-2	Yes	Material	Copper alloy
Number of poles	42	Number of power contacts	6
Number of signal contacts	36	Plugging cycles, gold	≥ 500
Plugging cycles, silver	≥ 500	Pollution severity	3
Power contact, type	HX	Rated current (DIN EN 61984)	40 A
Rated impulse voltage (DIN EN 61984)	8 kV	Rated voltage (DIN EN 61984)	690 V
Rated voltage according to UL/CSA	600 V AC/DC	Series	MixMate
Signal contact, type	HD	Size	6
Type	Male	Type of connection	Crimp connection
UL 94 flammability rating	V-0	Volume resistance	≤2 mΩ

Connection data PE

Blade size, slotted (PE connection)	SD 1.2 x 6.5	Connection type PE	Screw connection
Fixing screw	M 5	Rated cross-section	6 mm²
Stripping length PE connection	13 mm	Tightening torque, max. PE connection	2.5 Nm
Tightening torque, min. PE connection	2 Nm	Wire cross section, AWG (PE), max.	AWG 10
Wire cross section, AWG (PE), min.	AWG 20		

Power contact

Clamping range, power contact, max.	6 mm²	Clamping range, power contact, min.	1.5 mm²
Number of poles, performance contact	6	Rated current (DIN EN 61984), power contact	40 A
Rated impulse voltage (DIN EN 61984), power contact	8 kV	Rated voltage (DIN EN 61984), power contact	690 V
Stripping length, performance contact	9 mm	Type of connection, power contact	Crimp connection

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Technical data

Signal contact

Clamping range, signal contact, max.	2.5 mm²	Clamping range, signal contact, min.	0.5 mm²
Number of poles, signal	36	Rated current (DIN EN 61984), signal	10 A
Rated impulse voltage (DIN EN 61984), signal	2.5 kV	Rated voltage (DIN EN 61984), signal contact	160 V
Stripping length, signal	8 mm	Type of connection, signal	Crimp connection

Version

BG	6	Conductor cross-section, max.	6 mm²
Conductor cross-section, min.	1.5 mm²	Material	Copper alloy
Size	6	Stripping length, rated connection	9 mm
Type of connection	Crimp connection	Volume resistance	≤2 mΩ
Wire connection cross section AWG, max.	AWG 10	Wire connection cross section AWG, min.	AWG 16
Wire connection cross section, finely stranded, max.	6 mm²	Wire connection cross section, finely stranded, min.	0.5 mm²
Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, max.	6 mm²	Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, min.	0.5 mm²
Wire cross-section, solid, max.	6 mm²	Wire cross-section, solid, min.	0.5 mm²

Classifications

ETIM 6.0	EC000438	ETIM 7.0	EC000438
ETIM 8.0	EC000438	ETIM 9.0	EC000438
ECLASS 9.0	27-44-02-05	ECLASS 9.1	27-44-02-05
ECLASS 10.0	27-44-02-05	ECLASS 11.0	27-44-02-05
ECLASS 12.0	27-44-02-05	ECLASS 13.0	27-44-02-05

Substance	Acetone
Chemical resistance	Resistant
Substance	Ammonia, watery
Chemical resistance	Conditionally resistant
Substance	Petrol
Chemical resistance	Resistant
Substance	Benzene
Chemical resistance	Resistant
Substance	Diesel oil
Chemical resistance	Conditionally resistant
Substance	Acetic acid, concentrated
Chemical resistance	Resistant
Substance	Potassium hydroxide
Chemical resistance	Conditionally resistant
Substance	Methanol
Chemical resistance	Conditionally resistant
Substance	Motor oil
Chemical resistance	Conditionally resistant

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Technical data

Substance	Lye, diluted
Chemical resistance	Resistant
Substance	Hydrochlorofluorocarbons
Chemical resistance	Conditionally resistant
Substance	Outdoor use
Chemical resistance	Conditionally resistant

Environmental Product Compliance

REACH SVHC	Potassium perfluorobutane sulfonate 29420-49-3
SCIP	1609748e-c278-4c9b-b3d1-e6215d2988cd
Chemical resistance	de.myview.objectmodel.impl.BlockImpl@1143710e de.myview.objectmodel.impl.BlockImpl@6578a1f9 de.myview.objectmodel.impl.BlockImpl@14745f41 de.myview.objectmodel.impl.BlockImpl@6f69f6d7 de.myview.objectmodel.impl.BlockImpl@65a82135 de.myview.objectmodel.impl.BlockImpl@45ff2310 de.myview.objectmodel.impl.BlockImpl@7347e2b9 de.myview.objectmodel.impl.BlockImpl@53386d48 de.myview.objectmodel.impl.BlockImpl@773d4f93 de.myview.objectmodel.impl.BlockImpl@4be615c7 de.myview.objectmodel.impl.BlockImpl@7787428 de.myview.objectmodel.impl.BlockImpl@17ba0ba2

Approvals

Approvals	
ROHS	Conform
UL File Number Search	UL Website
Certificate No. (cURus)	E92202

Downloads

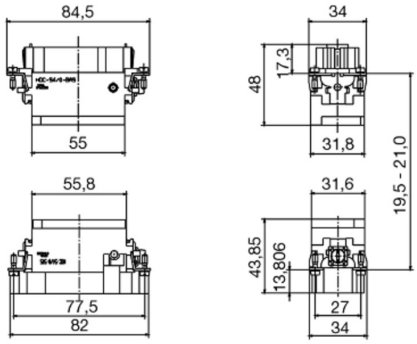
Approval/Certificate/Document of Conformity	Manufacturer's declaration
Engineering Data	CAD data – STEP
Catalogues	Catalogues in PDF-format
Brochures	FL FIELDWIRING EN FL FIELDWIRING EN

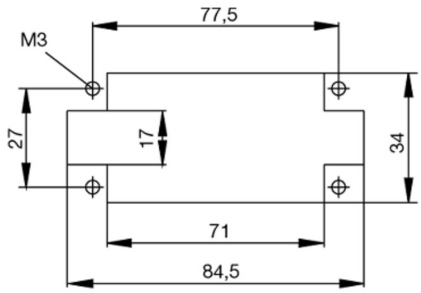
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Drawings





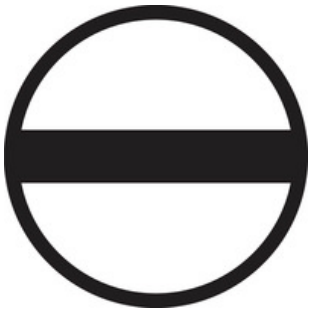
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Accessories

Slotted screwdriver



Slotted screwdriver with rounded blade SD DIN 5265, ISO 2380/2, output to DIN 5264, ISO 2380/1. ChromTop tip, SoftFinish grip

General ordering data

Type	SDS 0.6X3.5X100	Version
Order No.	9008330000	Screwdriver, Screwdriver
GTIN (EAN)	4032248056286	
Qty.	1 pc(s).	

Type	SDS 1.2X6.5X150	Version
Order No.	9009010000	Screwdriver, Screwdriver
GTIN (EAN)	4032248266869	
Qty.	1 pc(s).	

Crimp contacts HX



Crimps provide a electrical and mechanical connection between wire and contact that is both secure and reliable. The optimal crimp connection is gas-tight and corrosion-resistant.

General ordering data

Type	HDC C HX SM6.0AG	Version
Order No.	1002940000	Heavy-duty connectors, Crimp contact, MixMate, Male, Conductor
GTIN (EAN)	4032248697229	cross-section, max.: 6, turned, Copper alloy
Qty.	25 pc(s).	

Type	HDC C HX SM2.5AG	Version
Order No.	1002920000	Heavy-duty connectors, Crimp contact, MixMate, Male, Conductor
GTIN (EAN)	4032248697106	cross-section, max.: 2.5, turned, Copper alloy
Qty.	25 pc(s).	

Type	HDC C HX SM1.5AG	Version
Order No.	1002910000	Heavy-duty connectors, Crimp contact, MixMate, Male, Conductor
GTIN (EAN)	4032248697090	cross-section, max.: 1.5, turned, Copper alloy
Qty.	25 pc(s).	

Type	HDC C HX SM4.0AG	Version
Order No.	1002930000	Heavy-duty connectors, Crimp contact, MixMate, Male, Conductor
GTIN (EAN)	4032248697212	cross-section, max.: 4, turned, Copper alloy
Qty.	25 pc(s).	

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Accessories

Crosshead screwdriver Phillips

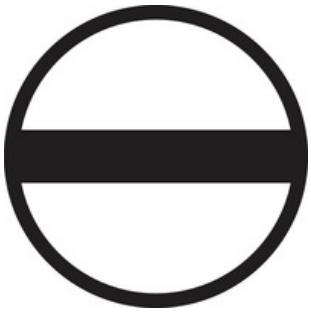


Crosshead screwdriver, Phillips, SDK PH DIN 5262, ISO 8764/2-PH, output to ISO 8764-PH, ChromTop tip, SoftFinish grip

General ordering data

Type	SDK PH2	Version
Order No.	9008490000	Screwdriver, Screwdriver
GTIN (EAN)	4032248056484	
Qty.	1 pc(s).	

Slotted screwdriver



VDE insulated slot-head screwdriver, SDI DIN 7437, ISO 2380/2, drive output acc. to DIN 5264, ISO 2380/1. SoftFinish grip

General ordering data

Type	SDIS 1.2X6.5X150	Version
Order No.	9008420000	Screwdriver, Screwdriver
GTIN (EAN)	4032248056385	
Qty.	1 pc(s).	

Type	SDIS 0.6X3.5X100	Version
Order No.	9008390000	Screwdriver, Screwdriver
GTIN (EAN)	4032248056354	
Qty.	1 pc(s).	

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Accessories

Crimping tools



Crimping tools for turned contacts
- Ratchet guarantees precise crimping
- Release option in the event of incorrect operation
- With stop for exact positioning of the contacts.

General ordering data

Type	CTIN CM 1.6/2.5	Version
Order No.	9205430000	Pressing tool, Crimping tool for contacts, 0.14mm², 6mm², 4-indent
GTIN (EAN)	4032248733446	crimp
Qty.	1 pc(s).	

Contact removal tools



Weidmüller offers a variety of crimping tools, contact removal tools, and fibre optic tools.

General ordering data

Type	REMOVAL TOOL HD	Version
Order No.	1866730000	Tools, Contact Removal Tool
GTIN (EAN)	4032248437054	
Qty.	1 pc(s).	

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Accessories

Crimp contacts HD



Crimps provide a electrical and mechanical connection between wire and contact that is both secure and reliable. The optimal crimp connection is gas-tight and corrosion-resistant.

General ordering data

Type	HDC-C-HD-SM0.14-0.37AU	Version
Order No.	1651620000	Heavy-duty connectors, Crimp contact, HD, HDD, HQ, MixMate, Male,
GTIN (EAN)	4008190400293	Conductor cross-section, max.: 0.37, turned, Copper alloy
Qty.	100 pc(s).	
Type	HDC-C-HD-SM0.75-1.00AU	Version
Order No.	1651640000	Heavy-duty connectors, Crimp contact, HD, HDD, HQ, MixMate, Male,
GTIN (EAN)	4008190400316	Conductor cross-section, max.: 1, turned, Copper alloy
Qty.	100 pc(s).	
Type	HDC-C-HD-SM1.5AU	Version
Order No.	1651650000	Heavy-duty connectors, Crimp contact, HD, HDD, HQ, MixMate, Male,
GTIN (EAN)	4008190400323	Conductor cross-section, max.: 1.5, turned, Copper alloy
Qty.	100 pc(s).	
Type	HDC-C-HD-SM1.5AG	Version
Order No.	1651550000	Heavy-duty connectors, Crimp contact, HD, HDD, HQ, MixMate, Male,
GTIN (EAN)	4008190400224	Conductor cross-section, max.: 1.5, turned, Copper alloy
Qty.	100 pc(s).	
Type	HDC-C-HD-SM2.5AG	Version
Order No.	1651560000	Heavy-duty connectors, Crimp contact, HD, HDD, HQ, MixMate, Male,
GTIN (EAN)	4008190400231	Conductor cross-section, max.: 2.5, turned, Copper alloy
Qty.	100 pc(s).	
Type	HDC-C-HD-SM2.5AU	Version
Order No.	1651660000	Heavy-duty connectors, Crimp contact, HD, HDD, HQ, MixMate, Male,
GTIN (EAN)	4008190400330	Conductor cross-section, max.: 2.5, turned, Copper alloy
Qty.	100 pc(s).	
Type	HDC-C-HD-SM0.14-0.37AG	Version
Order No.	1651520000	Heavy-duty connectors, Crimp contact, HD, HDD, HQ, MixMate, Male,
GTIN (EAN)	4008190400194	Conductor cross-section, max.: 0.37, turned, Copper alloy
Qty.	100 pc(s).	
Type	HDC-C-HD-SM0.5AU	Version
Order No.	1651630000	Heavy-duty connectors, Crimp contact, HD, HDD, HQ, MixMate, Male,
GTIN (EAN)	4008190400309	Conductor cross-section, max.: 0.5, turned, Copper alloy
Qty.	100 pc(s).	
Type	HDC-C-HD-SM0.5AG	Version
Order No.	1651530000	Heavy-duty connectors, Crimp contact, HD, HDD, HQ, MixMate, Male,
GTIN (EAN)	4008190400200	Conductor cross-section, max.: 0.5, turned, Copper alloy
Qty.	100 pc(s).	

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Accessories

Type	HDC-C-HD-SM0.75-1.00AG	Version
Order No.	1601750000	Heavy-duty connectors, Crimp contact, HD, HDD, HQ, MixMate, Male,
GTIN (EAN)	4008190134280	Conductor cross-section, max.: 1, turned, Copper alloy
Qty.	100 pc(s).	

Crosshead screwdriver Phillips



VDE insulated crosshead screwdriver, for Phillips screws, SDIK PH DIN 7438, ISO 8764/2-PH, output to ISO 8764-PH, SoftFinish grip

General ordering data

Type	SDIK PH2	Version
Order No.	9008580000	Screwdriver, Screwdriver
GTIN (EAN)	4032248056576	
Qty.	1 pc(s).	

Tightening torques and screwing tools

Screw size	Connector type	Dia. tightening torque in Nm	Recommended blade inserts and AF size for hexagon socket
M 2.5	**Signal contacts**		
	S 6/6	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	S 6/12	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
M 2.9 x 0.5	**Fastening screws**		
	HQ 4/2	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
	HQ 8	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
	HQ 17	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
M 3	**Contact screws**		
	HA 3	0.5 - 0.55	SD 0.5 x 3.0 mm
	HA 4	0.5 - 0.55	SD 0.5 x 3.0 mm
	HA 10 bis HA 48	0.5 - 0.55	SD 0.6 x 3.5 mm or PH0
	HE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	HVE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Signal contacts:		
	S 4/2	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	S 4/8	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	PE connection via female contact		
	S 4	0.5 - 0.8	SD 0.6 x 3.5 mm
	ConCept modular frame, metal	0.5 - 0.55	SD 0.6 x 3.5 mm
	PE terminal		
	HQ 5	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm
	HQ 7	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm
	Fastening screws	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Guide pin	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Guide bush	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Coding pins	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
M 4	**Contact screws**		
	HSB	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	PE connection via male contact		
	S 4	0.5 - 0.8	SD 0.6 x 3.5 mm
	ConCept modular frame, metal	1.2 - 1.5	SD 0.6 x 3.5 mm
	PE terminal		
	HA	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HEE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HVE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HD	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	HDD	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	S 6/6 (for signal contacts)	1.2 - 1.5	0.8 x 4 mm or PZ1
	ConCept modular frame, plastic	1.2 - 1.5	0.8 x 4 mm or PZ1
M 5	**PE terminal**		
	HSB	2 - 2.5	SD 1 x 5.5 mm or PZ2
	S 4/0 (Screw connection)	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/0 (Axial screw connection)	2 - 2.5	SD 0.8 x 4 mm or PZ 2
	S 4/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/8	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 6/12	2 - 2.5	SD 0.8 x 4 mm or PZ 2
	S 6/36	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 8/24	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 12/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2
M 6	**Power contacts**		
	S 4/0 (Screw connection)	1.2 (1.5 mm^2) / 2 (2.5 mm^2) / 3 (4-16 mm^2)	SD 0.8 x 4 mm
	S 4/2	1.2 (1.5 mm^2) / 2 (2.5 mm^2) / 3 (4-16 mm^2)	SD 0.8 x 4 mm
	S 4/8	1.2 (1.5 mm^2) / 2 (2.5 mm^2) / 3 (4-16 mm^2)	SD 0.8 x 4 mm
M 7 x 0.75	**Power contacts**		
	S 4	1.1 – 1.7	SW 2
	S 6/6 (+ PE)	6 – 8	SW 4
M 8 x 0.75	**Power contacts**		
	S 6/12	1.1 – 1.7	SW 2
	S 8/0 (+ PE)	6 (10-16 mm^2) - 7 (25 mm^2)	SW 4
M10 x 1	**Power contacts**		
	S 4/0 (Axial connection)	2 – 3	SW 3

Increasing the tightening torque does not improve the contact resistance. The stated torque settings offer optimal mechanical, thermal and electrical conditions. Exceeding the recommended values may even damage the conductor and terminal.