

**TOP1.5GS20/180 5 2ST OR****Weidmüller Interface GmbH & Co. KG**

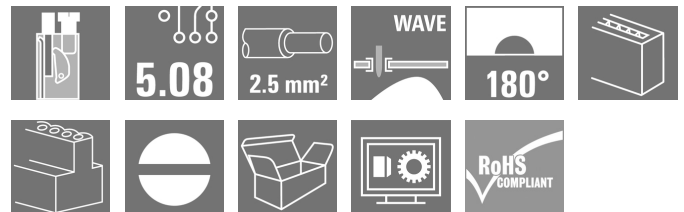
Klingenbergstraße 26

D-32758 Detmold

Germany

[www.weidmueller.com](http://www.weidmueller.com)**Product image**

Similar to illustration

**Do not use product for new developments**

Conductor entry and screw connection in the same direction on this PCB terminal with 5.08 mm pitch for conductor cross-sections up to 2.5 mm<sup>2</sup>. Conductor outlet direction 90° and 180°.

**General ordering data**

Version	Printed circuit board terminals, 5.08 mm, Number of poles: 20, 180°, Solder pin length (l): 4.5 mm, tinned, orange, TOP connection, Clamping range, max.: 2.5 mm <sup>2</sup> , Box
Order No.	<a href="#">0598660000</a>
Type	TOP1.5GS20/180 5 2ST OR
GTIN (EAN)	4008190149949
Qty.	20 pc(s).
Product data	IEC: 630 V / 24 A / 0.5 - 2.5 mm <sup>2</sup> UL: 300 V / 10 A / AWG 26 - AWG 14
Packaging	Box
Delivery status	<b>Discontinued</b>
Available until	2023-03-31

Creation date April 26, 2024 3:48:30 PM CEST

## TOP1.5GS20/180 5 2ST OR

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## Technical data

## Dimensions and weights

Depth	18.5 mm	Depth (inches)	0.728 inch
Height	24 mm	Height (inches)	0.945 inch
Height of lowest version	19.5 mm	Width	103.4 mm
Width (inches)	4.071 inch	Net weight	68.65 g

## System parameters

Product family	OMNIMATE Signal - series TOP1.5GS	Wire connection method	TOP connection
Mounting onto the PCB	THT solder connection	Conductor outlet direction	180°
Pitch in mm (P)	5.08 mm	Pitch in inches (P)	0.2 "
Number of poles	20	Pin series quantity	1
Fitted by customer	No	Number of rows	1
Solder pin length (l)	4.5 mm	Solder pin dimensions	0.8 x 1.0 mm
Solder eyelet hole diameter (D)	1.3 mm	Solder eyelet hole diameter tolerance (D)+	0, 1 mm
Number of solder pins per pole	2	Screwdriver blade	0.6 x 3.5
Screwdriver blade standard	DIN 5264	Tightening torque, min.	0.4 Nm
Tightening torque, max.	0.5 Nm	Clamping screw	M 2.5
Stripping length	10 mm	L1 in mm	96.52 mm
L1 in inches	3.8 "	Touch-safe protection acc. to DIN VDE 0470	IP 20
Touch-safe protection acc. to DIN VDE 57 106	Safe from finger touch	Protection degree	IP20
Volume resistance	1.20 mΩ		

## Material data

Insulating material	PA	Colour	orange
Colour chart (similar)	RAL 2000	Insulating material group	I
Comparative Tracking Index (CTI)	≥ 600	Insulation strength	≥ 10 <sup>8</sup> Ω
UL 94 flammability rating	V-2	Contact material	CuZn
Contact surface	tinned	Layer structure of solder connection	1.5...3 μm Ni / 4...6 μm Sn
Storage temperature, min.	-40 °C	Storage temperature, max.	70 °C
Operating temperature, min.	-50 °C	Operating temperature, max.	100
Temperature range, installation, min.	-25 °C	Temperature range, installation, max.	100 °C

## Conductors suitable for connection

Clamping range, min.	0.13 mm <sup>2</sup>
Clamping range, max.	2.5 mm <sup>2</sup>
Wire connection cross section AWG, min.	AWG 26
Wire connection cross section AWG, max.	AWG 14
Solid, min. H05(07) V-U	0.5 mm <sup>2</sup>
Solid, max. H05(07) V-U	2.5 mm <sup>2</sup>
Flexible, min. H05(07) V-K	0.5 mm <sup>2</sup>
Flexible, max. H05(07) V-K	2.5 mm <sup>2</sup>
w. plastic collar ferrule, DIN 46228 pt 4, 0.5 mm <sup>2</sup> min.	
w. plastic collar ferrule, DIN 46228 pt 4, 2.5 mm <sup>2</sup> max.	
w. wire end ferrule, DIN 46228 pt 1, min.	0.5 mm <sup>2</sup>
w. wire end ferrule, DIN 46228 pt 1, max.	2.5 mm <sup>2</sup>

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## Technical data

Plug gauge in accordance with EN 60999 a x b; ø

2.4 mm x 1.5 mm

Clampable conductor

Cross-section for conductor connection	Type	fine-wired	
	nominal	0.5 mm <sup>2</sup>	
wire end ferrule	Stripping length	nominal	12 mm
	Recommended wire-end ferrule	<a href="#">H0.5/16 OR</a>	
	Stripping length	nominal	10 mm
	Recommended wire-end ferrule	<a href="#">H0.5/10</a>	
Cross-section for conductor connection	Type	fine-wired	
	nominal	0.75 mm <sup>2</sup>	
wire end ferrule	Stripping length	nominal	12 mm
	Recommended wire-end ferrule	<a href="#">H0.75/16 W</a>	
	Stripping length	nominal	10 mm
	Recommended wire-end ferrule	<a href="#">H0.75/10</a>	
Cross-section for conductor connection	Type	fine-wired	
	nominal	1 mm <sup>2</sup>	
wire end ferrule	Stripping length	nominal	12 mm
	Recommended wire-end ferrule	<a href="#">H1.0/16D R</a>	
	Stripping length	nominal	10 mm
	Recommended wire-end ferrule	<a href="#">H1.0/10</a>	
Cross-section for conductor connection	Type	fine-wired	
	nominal	1.5 mm <sup>2</sup>	
wire end ferrule	Stripping length	nominal	10 mm
	Recommended wire-end ferrule	<a href="#">H1.5/10</a>	
	Stripping length	nominal	12 mm
	Recommended wire-end ferrule	<a href="#">H1.5/16 R</a>	
Cross-section for conductor connection	Type	fine-wired	
	nominal	2.5 mm <sup>2</sup>	
wire end ferrule	Stripping length	nominal	10 mm
	Recommended wire-end ferrule	<a href="#">H2.5/10</a>	

Reference text

Length of ferrules is to be chosen depending on the product and the rated voltage.. The outside diameter of the plastic collar should not be larger than the pitch (P)

## Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. number of poles (Tu=20°C)	24 A
Rated current, max. number of poles (Tu=20°C)	19 A	Rated current, min. number of poles (Tu=40°C)	21 A
Rated current, max. number of poles (Tu=40°C)	16 A	Rated voltage for surge voltage class / pollution degree II/2	630 V
Rated voltage for surge voltage class / pollution degree III/2	320 V	Rated voltage for surge voltage class / pollution degree III/3	250 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV	Short-time withstand current resistance	3 x 1s with 120 A

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## Technical data

## Rated data acc. to CSA

Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V
Rated current (Use group B / CSA)	10 A	Rated current (Use group D / CSA)	10 A
Wire cross-section, AWG, min.	AWG 26	Wire cross-section, AWG, max.	AWG 14

## Rated data acc. to UL 1059

Rated voltage (Use group B / UL 1059)	300 V	Rated voltage (Use group D / UL 1059)	300 V
Rated current (Use group B / UL 1059)	10 A	Rated current (Use group D / UL 1059)	10 A
Wire cross-section, AWG, min.	AWG 26	Wire cross-section, AWG, max.	AWG 14

## Packing

Packaging	Box	VPE length	211 mm
VPE width	105 mm	VPE height	40 mm

## Classifications

ETIM 6.0	EC002643	ETIM 7.0	EC002643
ETIM 8.0	EC002643	ETIM 9.0	EC002643
ECLASS 9.0	27-44-04-01	ECLASS 9.1	27-44-04-01
ECLASS 10.0	27-44-04-01	ECLASS 11.0	27-46-01-01
ECLASS 12.0	27-46-01-01	ECLASS 13.0	27-46-01-01

## Important note

IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.
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## Notes

- Additional variants on request
- Rated current related to rated cross-section & min. No. of poles.
- Wire end ferrule without plastic collar to DIN 46228/1
- Wire end ferrule with plastic collar to DIN 46228/4
- Crimp form A for wire end ferrules with PZ 6/5 crimping tool are recommended for the largest cable sizes.
- P on drawing = pitch
- Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.
- Long term storage of the product with average temperature of 50 °C and maximum humidity 70%, 36 months

## Approvals

ROHS	Conform
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## Technical data

### Downloads

Engineering Data	<a href="#">CAD data – STEP</a>
Catalogues	<a href="#">Catalogues in PDF-format</a>
Brochures	<a href="#">FL DRIVES EN</a> <a href="#">FL ANALO.SIGN.CONV. EN</a> <a href="#">MB DEVICE MANUF. EN</a> <a href="#">FL DRIVES DE</a> <a href="#">FL BUILDING SAFETY EN</a> <a href="#">FL APPL LED LIGHTING EN</a> <a href="#">FLIndustr.CONTROLS EN</a> <a href="#">FL MACHINE SAFETY EN</a> <a href="#">FL HEATING ELECTR EN</a> <a href="#">FL APPL INVERTER EN</a> <a href="#">FL BASE STATION EN</a> <a href="#">FL ELEVATOR EN</a> <a href="#">FL POWER SUPPLY EN</a> <a href="#">FL 72H SAMPLE SER EN</a> <a href="#">PO OMNIMATE EN</a> <a href="#">PO OMNIMATE EN</a>

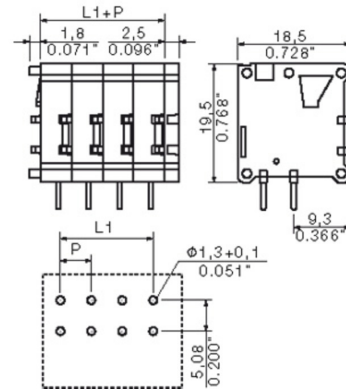
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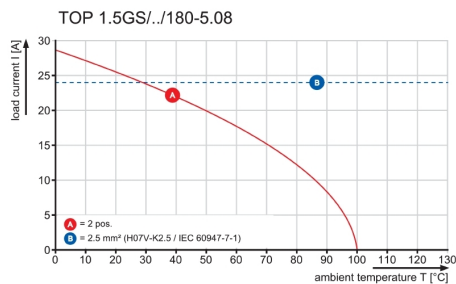
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# Drawings

## Dimensional drawing



## Graph



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[www.weidmueller.com](http://www.weidmueller.com)**Accessories****Mounting blocks****Minor component, major effect:**

Clip-on attachment elements increase the mechanical resilience of the circuit board terminals.

Clip-on or pre-assembled - always the right solution:

- Hard-wearing, precise fitting dovetail joint
- Hard-wearing metal threaded inserts
- Suitable for all outlet directions

Maximum stability, minimum effort:

- Extremely resilient for frequent fastening operations
- Complete set for easy selection

The result: soldering points, contacts and overall module are more resilient against mechanical stress such as vibrations and tensile loads.

**General ordering data**

Type	TOP1.5GS BB OR	Version		Product data		Packaging	
Order No.	<a href="#">1539860000</a>			Printed circuit board terminals, Accessories, Mounting block, orange,		Box	
GTIN (EAN)	4008190061692			Number of poles: 1			
Qty.	20 pc(s).						

## Recommended wave soldering profiles

**Weidmüller Interface GmbH & Co. KG**  
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Germany  
Fon: +49 5231 14-0  
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### Single Wave:



### Double Wave:



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

We reserve the right to make technical changes.